

PRODUCT DATASHEET

ES-HG-S08-F25-R80

Precision Transmission Component

Hat Harmonic Gearboxes | High-Torque Hat Unit Type II

Product Overview

Precision Transmission Component with rated Torque 82 N·m, instantaneous Maximum Torque 332 N·m and start/Stop Peak Torque 178 N·m.

Key Specifications

PARAMETER	VALUE	UNIT
Rated Torque	82	N·m
Instantaneous Maximum Torque	332	N·m
Start/Stop Peak Torque	178	N·m
Reduction Ratio	80	
Maximum Input Speed	5600	r/min
Allowable Average Torque	113	N·m
Backlash	≤20	arc sec
Frame Size	25	
Weight	1.22	kg

Technical Specifications

PARAMETER	SPECIFICATION	UNIT	NOTES
PERFORMANCE			
Rated Torque	82	Nm	Frame Size: 25; Reduction Ratio: 80; Size: 25
Instantaneous Maximum Torque	332	Nm	Frame Size: 25; Reduction Ratio: 80; Size: 25
Start/Stop Peak Torque	178	Nm	Frame Size: 25; Reduction Ratio: 80; Size: 25
Backlash	≤20	arc sec	Reduction Ratio: 80; Size: 25; Frame Size: 25
Allowable Average Torque	113	Nm	Frame Size: 25; Reduction Ratio: 80; Size: 25
Starting Torque	10 / 0.1	Nm	Frame Size: 25; Reduction Ratio: 80; Size: 25 / Reduction Ratio: 80; Size: 25; Frame Size: 25
Angular Transmission Accuracy	1	arcmin	Frame Size: 25; Reduction Ratio: 80; Reduction Ratio Min: 50; Size: 25
Hysteresis Loss	1	arcmin	Frame Size: 25; Reduction Ratio: 80; Reduction Ratio Min: 50; Size: 25
MECHANICAL			
Frame Size	25		Frame Size: 25; Reduction Ratio: 80; Size: 25
Weight	1.22	kg	Frame Size: 25; Reduction Ratio: 80

Technical Specifications

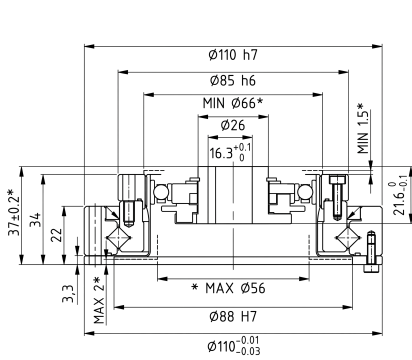
PARAMETER	SPECIFICATION	UNIT	NOTES
RELIABILITY			
Design Life	15000	h	Frame Size: 25; Reduction Ratio: 80; Size: 25
ADDITIONAL SPECIFICATIONS			
Reduction Ratio	80		Frame Size: 25; Reduction Ratio: 80; Size: 25
Maximum Input Speed	5600	r/min	Frame Size: 25; Reduction Ratio: 80; Size: 25
Average Input Speed	3500	r/min	Frame Size: 25; Reduction Ratio: 80; Size: 25
Torsional Rigidity K2	5	$\times 10^4$ Nm/rad	Frame Size: 25; Reduction Ratio: 80; Reduction Ratio Min: 50; Size: 25
Torsional Rigidity K1	3.1	$\times 10^4$ Nm/rad	Frame Size: 25; Reduction Ratio: 80; Reduction Ratio Min: 50; Size: 25
Torsional Rigidity K3	5.7	$\times 10^4$ Nm/rad	Frame Size: 25; Reduction Ratio: 80; Reduction Ratio Min: 50; Size: 25
Torsional Rigidity T2	48	Nm	Frame Size: 25; Reduction Ratio: 80; Reduction Ratio Min: 50; Size: 25
Torsional Rigidity T1	14	Nm	Frame Size: 25; Reduction Ratio: 80; Reduction Ratio Min: 50; Size: 25

Dimensional & Integration Overview

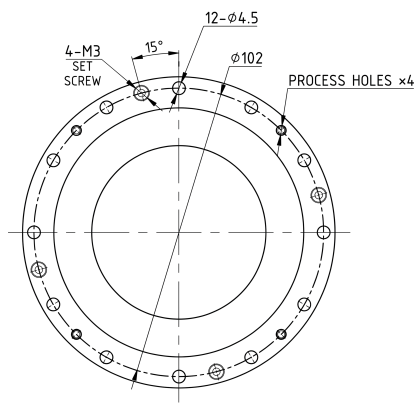
Mechanical Overview

PARAMETER	VALUE	UNIT
Frame Size	25	
Weight	1.22	kg

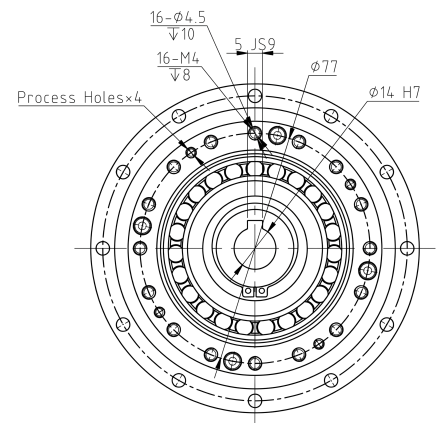
Dimensional Drawings



Mechanical View 1



Mechanical View 2



Mechanical View 3

2D Drawing Dimensions & Callouts

VIEW	FIELD	VALUE
Mechanical View 1	Mounting outer diameter fit tolerance (upper)	$\Phi 110\ h7$
	Mounting inner diameter fit tolerance (upper)	$\Phi 85\ h6$
	Minimum inner diameter clearance	MIN $\Phi 66^*$ (reference)
	Central bore diameter	$\Phi 26$
	Axial dimension (upper mating length)	$16.3\ +0.1/0$
	Minimum wall thickness	MIN 1.5^* (reference)
	Axial dimension (lower mating length)	$21.6\ 0/-0.1$
	Maximum inner diameter	MAX $\Phi 56^*$ (reference)
	Mounting outer diameter fit tolerance (lower)	$\Phi 88\ H7$
	Mounting outer diameter fit tolerance (lower flange)	$\Phi 110\ -0.01/-0.03$
	Overall height	$37\pm 0.2^*$ (reference)
	Middle section height	34
	Internal height	22
	Lower step height	3.3
	Maximum chamfer or fillet	MAX 2^* (reference)

2D Drawing Dimensions & Callouts

VIEW	FIELD	VALUE
Mechanical View 2	Through holes quantity and diameter	12 holes, $\Phi 4.5$ mm
	Hole angular spacing	15°
	Set screw specification and quantity	4× M3 set screws
	Mounting flange bolt circle diameter	$\Phi 102$ mm
	Set screw label	Set screw location
	Process holes quantity	4 process holes
Mechanical View 3	Mounting bolt holes	16 holes, $\Phi 4.5$ mm
	Surface finish for mounting holes	Ra 10 μ m or $\sqrt{10}$
	Keyway width with tolerance	5 mm JS9
	Mounting threaded holes	16 threaded holes, M4
	Surface finish for threaded holes	Ra 8 μ m or $\nabla 8$
	Outer diameter	$\Phi 77$ mm
	Center bore diameter with tolerance	$\Phi 14$ H7 mm
	Process holes	4 process holes

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01 Specifications are subject to change without notice. Verify the current product configuration before final design release.

02 2D drawings, CAD files and integration documentation are controlled documents and are supplied separately on request.