PRODUCT DATASHEET

ES-HG-S21-F25-R100

Precision Transmission Component

Cup Harmonic Gearboxes | Special Standard Cup Unit

Product Overview

Precision Transmission Component with rated Torque 67 N·m, instantaneous Maximum Torque 284 N·m and start/Stop Peak Torque 157 N·m.

Key Specifications

PARAMETER	VALUE	UNIT
Rated Torque	67	N·m
Instantaneous Maximum Torque	284	N·m
Start/Stop Peak Torque	157	N·m
Reduction Ratio	100	
Backlash	≤20	arc sec
Maximum Input Speed	5600	r/min
Allowable Average Torque	108	N·m
Frame Size	25	
Weight	1.46	kg

Technical Specifications

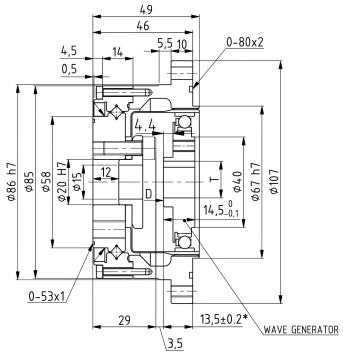
PARAMETER	SPECIFICATION	UNIT	NOTES
PERFORMANCE			
Rated Torque	67	N·m	Frame Size: 25; Reduction Ratio: 100
Instantaneous Maximum Torque	284	N·m	Frame Size: 25; Reduction Ratio: 100
Start/Stop Peak Torque	157	N·m	Frame Size: 25; Reduction Ratio: 100
Backlash	≤20	arc sec	Frame Size: 25; Reduction Ratio: 100
Allowable Average Torque	108	N·m	Frame Size: 25; Reduction Ratio: 100
MECHANICAL			
Frame Size	25		Frame Size: 25; Reduction Ratio: 100
Weight	1.46	kg	Frame Size: 25; Reduction Ratio: 100
Wave Generator Dimension T	16.3+0.10 / 12.8+0.10	mm	Frame Size: 25; Option Index: 1; Option Label: Wave generator - A φ14; Reduction Ratio: 100; Wave Generator Option: wave-generator-307ae5fd0846 / Frame Size: 25; Option Label: Wave generator - A φ11; Reduction Ratio: 100; Wave Generator Option: wave-generator-fd26f6670d9b
Wave Generator Bore U	φ14H7 / φ11H7		Frame Size: 25; Option Index: 1; Option Label: Wave generator - A φ14; Reduction Ratio: 100; Wave Generator Option: wave-generator-307ae5fd0846 / Frame Size: 25; Option Label: Wave generator - A φ11; Reduction Ratio: 100; Wave Generator Option: wave-generator-fd26f6670d9b
Wave Generator Keyway W	4JS9/P9 / 5JS9/P9		Frame Size: 25; Option Label: Wave generator - A φ11; Reduction Ratio: 100; Wave Generator Option: wave-generator-fd26f6670d9b / Frame Size: 25; Option Index: 1; Option Label: Wave generator - A φ14; Reduction Ratio: 100; Wave Generator Option: wave-generator-307ae5fd0846
RELIABILITY			
Design Life	15000	h	Frame Size: 25; Reduction Ratio: 100
ADDITIONAL SPECIFICATIONS			
Reduction Ratio	100		Frame Size: 25; Reduction Ratio: 100
Maximum Input Speed	5600	r/min	Frame Size: 25; Reduction Ratio: 100
Average Input Speed	3500	r/min	Frame Size: 25; Reduction Ratio: 100

Dimensional & Integration Overview

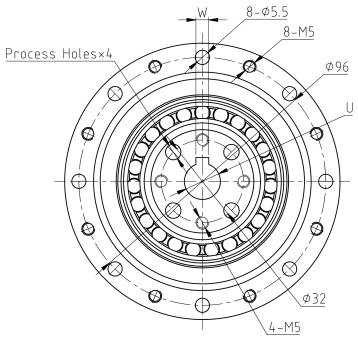
Mechanical Overview

PARAMETER	VALUE	UNIT
Frame Size	25	
Weight	1.46	kg
Wave Generator Dimension T	16.3+0.10 / 12.8+0.10	mm
Wave Generator Bore U	φ14H7 / φ11H7	
Wave Generator Keyway W	4JS9/P9 / 5JS9/P9	

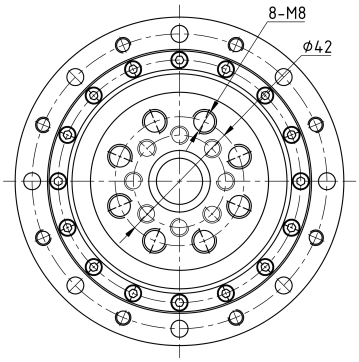
Dimensional Drawings



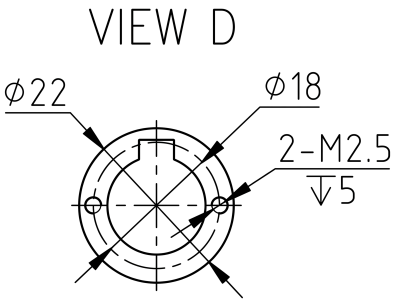
Mechanical View 1



Mechanical View 2



Mechanical View 3



Mechanical View 4

2D Drawing Dimensions & Callouts

VIEW	FIELD	VALUE
Mechanical View 1	Overall length	49 mm
	Main body length	46 mm
	O-ring specification	O-ring 0-80x2
	Mounting groove width	5.5 mm
	Mounting groove depth	10 mm
	Left flange height	4.5 mm
	Center boss width	14 mm
	Left flange thickness	0.5 mm
	Center boss depth	12 mm
	Datum T	
	Right side outer diameter	Φ107 mm
	Left output shaft outer diameter with tolerance	Φ86 h7
	Left shaft section diameter	Φ85 mm
	Center bore diameter	Φ58 mm
	Right output shaft outer diameter with tolerance	Φ67 h7
	Center bore section diameter	Φ15 mm
	Right through hole diameter	Φ40 mm
	Center bore section diameter with tolerance	Φ20 H7

2D Drawing Dimensions & Callouts

VIEW	FIELD	VALUE
Mechanical View 1	Datum D (right)	Datum D
	Right shaft section length with negative deviation	14.5 -0.1 mm
	O-ring specification	O-ring 0-53x1
	Bottom boss width	29 mm
	Bottom dimension with bilateral deviation	13.5±0.2 mm
	Bottom boss height	3.5 mm

2D Drawing Dimensions & Callouts

VIEW	FIELD	VALUE
Mechanical View 2	Eight mounting holes diameter 5.5	8 holes, diameter 5.5
	Width symbol W	Symbolic width W; numeric value not specified in this crop
	Eight M5 threaded holes	8 × M5 threaded holes
	Process holes quantity	4 process holes
	Outer diameter 96	Diameter 96
	Symbol U	Symbol U; associated numeric value not specified in this crop
	Diameter 32 interface	Diameter 32
	Four M5 threaded holes	4 × M5 threaded holes
Mechanical View 3	Quantity and specification of M8 threaded holes	8 × M8 threaded holes
	Diameter 42 circular feature	Diameter 42 mm
Mechanical View 4	View direction	View D
	Inner bore diameter	Diameter 18 mm
	Outer circular feature or hole diameter	Diameter 22 mm
	Threaded hole quantity and thread size	2 × M2.5 threaded holes
	Hole depth or countersink depth	Depth 5 mm

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01 Specifications are subject to change without notice. Verify the current product configuration before final design release.

02 2D drawings, CAD files and integration documentation are controlled documents and are supplied separately on request.