

ENGINEERING DOCUMENTATION

Frameless Torque Motor

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-FM-U01-OD104-T3P18NM-001	DRAFT-08 / 27 Aug 2026	Engineering Integration Reference

Integration Overview

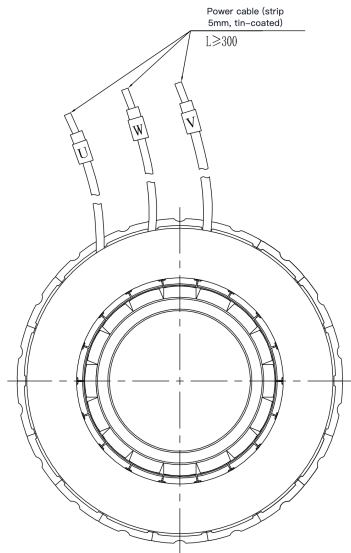
Frameless torque motor for direct integration into a host rotary assembly. This guide supports rotor-stator alignment, air-gap control, bearing and load-path design, thermal extraction, electrical integration and staged commissioning.

Key Integration Facts

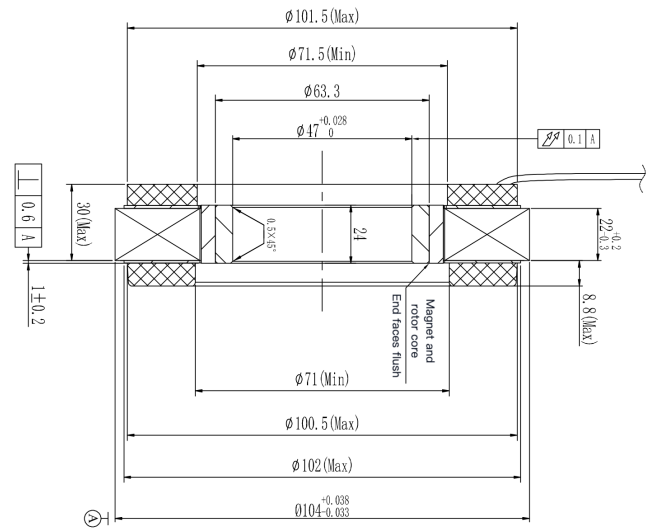
INTEGRATION ITEM	PUBLISHED VALUE
Rated Torque	3.18 Nm
Rated Speed	3000 rpm
Body Outer Diameter	104 mm
Rotor Inner Diameter	47 mm
Axial Stack Length	22 mm
Weight	1.4 (REF) kg

Product Structure & Views

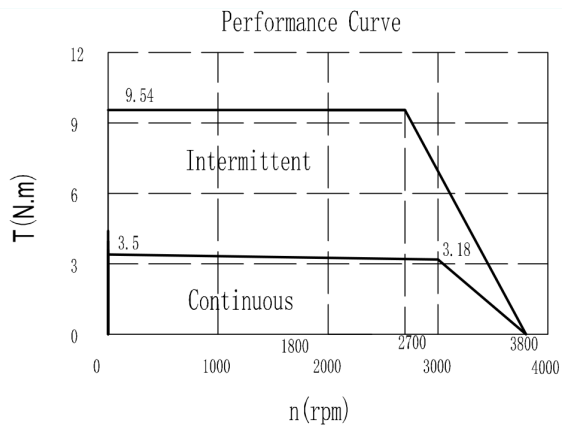
These views present product structure, mounting interfaces and relevant integration geometry for this SKU.



Mechanical View 2



Mechanical View 3



Mechanical View 6

VIEW	FIELD	VALUE
Mechanical View 2	Power cable specification	Strip 5mm, tin-coated
	Power cable minimum length	L≥800
	Phase U label	U
	Phase W label	W
	Phase V label	V
Mechanical View 3	Parameter	Specification
	Maximum outer diameter (upper end)	Φ01.5 mm max
	Minimum inner diameter	Φ1.5 mm min
	Mid-section diameter	Φ3.3 mm
	Shaft diameter with upper tolerance	Φ7 +0.028/0 mm
	Position tolerance	Position tolerance 0.1 mm relative to datum A
	Maximum end height	30 mm max
	Chamfer	0.5 mm × 45°
	Central section height	24 mm
	Mounting hole diameter	22 +0.2/-0.3 mm
	Circular Runout (or Total Indicator Reading - TIR)	0.6 mm
	Edge thickness	1±0.2 mm
	Maximum end width	8.8 mm max
	End face flush requirement	End faces flush
	Magnet and rotor core relationship	Magnet and rotor core
	Lower end inner diameter (min)	Φ1 mm min
	Lower end maximum outer diameter	Φ00.5 mm max
	Bottom maximum outer diameter	Φ02 mm max
	Overall outer diameter with tolerance	Φ04 +0.038/-0.033 mm
	Datum A	Datum A
Mechanical View 6	Chart Title	Performance Curve
	Torque Axis Label	T(N.m)
	Maximum Torque Scale	12
	Torque Intermediate Scale 1	9
	Torque Intermediate Scale 2	6
	Torque Intermediate Scale 3	3
	Speed Axis Label	n(rpm)
	Speed Origin	0
	Speed Scale 1	1000
	Speed Scale 2	2000
	Speed Scale 3	3000

VIEW	FIELD	VALUE
Speed Scale 4	4000	
Intermittent Operation Zone	Intermittent	
Continuous Operation Zone	Continuous	
Peak Torque Point	9.54	
Torque Value 1	3.5	
Torque Value 2	3.18	
Speed Point 1	1800	
Speed Point 2	2700	
Speed Point 3	3800	

Overall Dimensions and Mounting Interface

PARAMETER	PUBLISHED VALUE	UNIT
Body Outer Diameter	104	mm
Rotor Inner Diameter	47	mm
Axial Stack Length	22	mm

- Confirm the stator, rotor, bore, axial stack, locating and retention geometry against the applicable exact-SKU drawing.
- The host housing and shaft must provide the required datum control without distorting the active motor components.

Rotor, Stator and Air-Gap Alignment

PARAMETER	PUBLISHED VALUE	UNIT
Rotor Inner Diameter	47	mm

- Control concentricity, axial position, runout and operating air gap through the complete tolerance and temperature range.
- Prevent contact, magnetic debris, impact and assembly forces from damaging the rotor or stator.

Bearing, Load Path and Retention

PARAMETER	PUBLISHED VALUE	UNIT
Rotor Inertia	3.1	kgcm ²
Weight	1.4 (REF)	kg

- The host bearing system must carry radial, axial and moment loads; do not infer bearing capability from motor torque or diameter.
- Provide positive rotor retention and verify overspeed, imbalance, shock and fault torque cases.

Electrical and Feedback Integration

PARAMETER	PUBLISHED VALUE	UNIT
Torque Constant	0.130	Nm/A
Number of Pole Pairs	8 pole pairs	

- Match the winding, drive current, voltage, commutation and feedback system to the exact SKU.
- Use current phase, sensor and insulation definitions; do not infer pin or phase identity from this guide.

Thermal Path and Duty Cycle

PARAMETER	PUBLISHED VALUE	UNIT
Rated Torque	3.18	Nm

- Design a verified heat path from the stator into the host structure and validate temperatures under the intended duty cycle.
- Peak torque and current are transient boundaries and require coordinated drive protection.

Assembly and Commissioning Validation

PARAMETER	PUBLISHED VALUE	UNIT
Rated Speed	3000	rpm
Rated Torque	3.18	Nm

- Check free rotation, air gap, retention, insulation and sensor alignment before energization.
- Commission at low energy, confirm commutation and direction, then validate the complete joint through intended load and fault cases.

Integration Checklist

- | | |
|----|--|
| 01 | Confirm the exact SKU, 2D package and applicable assembly data. |
| 02 | Verify stator, rotor, bore, stack, datums, retention and operating air gap. |
| 03 | Validate host bearings, shaft, housing stiffness, runout and thermal growth. |
| 04 | Confirm winding, drive, feedback, commutation and insulation compatibility. |
| 05 | Establish and validate the stator-to-housing thermal path. |
| 06 | Check free rotation and insulation before low-energy commissioning. |
| 07 | Validate full load, speed, temperature and credible fault cases. |

[View SKU Product Datasheet](#) [Request controlled 2D drawing](#) [Request controlled STEP review](#) [Request a Quote](#)

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-FM-U01-OD104-T3P18NM-001 and is intended for dimensional evaluation and preliminary integration. It is not a applicable manufacturing drawing, wiring definition, application approval, machinery risk assessment, safety validation or integration planning document. Before design freeze, machining, wiring or energization, verify all dimensions, tolerances, mounting and locating features, load boundaries, electrical interfaces, thermal conditions, cabling, grounding, protection, commissioning and applicable regulatory requirements against the applicable EmbodyStack engineering data for this exact SKU. Where this guide and applicable product documentation differ, the applicable product documentation governs. Validate the complete installed system under intended duty cycles, loads, accelerations, environmental conditions and credible fault cases.