

ENGINEERING DOCUMENTATION

Cup Component Set

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-HG-S01-F40-R50	DRAFT-08 / 28 Aug 2026	Engineering Integration Reference

Integration Overview

Cup Component Set for compact, coaxial, high-ratio rotary-axis integration. This guide supports interface planning, mounting alignment, duty validation, torsional behavior, lubrication, sealing and commissioning for ES-HG-S01-F40-R50.

Key Integration Facts

INTEGRATION ITEM	VALUE
Rated Torque	137 Nm
Instantaneous Maximum Torque	686 Nm
Start/Stop Peak Torque	402 Nm
Backlash	20 arc sec
Reduction Ratio	50
Maximum Input Speed	4000 r/min
Frame Size	40
Weight	1.7 kg

VIEW	FIELD	VALUE
Mechanical View 1	Width symbol	Width parameter W; value not specified in this crop
	Counterbored mounting holes	4 holes Ø5.5 with counterbore Ø10 depth 5.5
	Outer circular bolt holes	16 holes Ø6.6
	Outer diameter	Ø122
	Small hole quantity and diameter	4 holes Ø5.5
	Interface or orientation mark U	Mark U
	Threaded mounting holes	4 threaded holes M5
	Central bore diameter	Ø50
	Process hole angular position	11.25 degrees
	Process hole angular position	33.75 degrees
	Hole indexing angle	45 degrees
	Process holes note	Process holes x4
Mechanical View 2	Overall width	51
	Left shoulder length	34 +0.4/0
	Right shoulder length	17
	Minimum clearance	Minimum 2
	Minimum inner length	Minimum 33
	Local step dimension	4.1
	Left minimum outside diameter	Minimum diameter 106
	Left fitting diameter	Diameter 64 ±0.03
	Left bore fit diameter	Diameter 32 H6
	Left outer diameter fit	Diameter 108 h7
	Datum D	Datum D
	Datum T	Datum T
	Local length	20 +0/-0.1
	Right side diameter	Diameter 63
	Right minimum outside diameter	Minimum diameter 106
	Right outer diameter fit	Diameter 135 h6
	Bottom horizontal dimension	23.6 ±0.2
	Section view label	Wave Generator-A
Mechanical View 3	Mounting hole quantity and diameter	8 holes, diameter 11 mm
	Bolt circle diameter	Bolt circle diameter 50 mm
Mechanical View 4	View D label	View D
	Local diameter in View D	Diameter 32 mm
	Local diameter in View D	Diameter 26 mm
	Threaded hole quantity and size	2 × M3 threaded holes
	Hole depth	Depth 6 mm

Housing and Input Interface Dimensions

Housing Size: 40 Reduction Ratio: 50 Weight: 1.7 kg

WAVE GENERATOR	T (MM)	U	W
A14	16.3 +0.10	14 H7	5 JS9/P9
A19	21.8 +0.10	19 H7	6 JS9/P9
A22	24.8 +0.10	22 H7	
	25.3 +0.10		8 JS9/P9

Note: Dimensions in mm unless otherwise specified. Refer to the dimensional drawing for feature locations and datum definitions.

Input Interface Design Guidance

- Confirm the selected series, frame size, ratio and product form before using dimensions or interface geometry.
- Design the input shaft, key, engagement and axial retention for the verified torque and assembly state.
- Reserve assembly, sealing, inspection and removal access around input, housing and output interfaces.

Mounting, Alignment and Fastener Control

- Keep mounting faces flat, clean and free of burrs, debris and coating buildup.
- Control concentricity, tilt and axial position of input and housing datums.
- Tighten fasteners in a staged diagonal sequence and verify free, even rotation during assembly.

Torque, Speed and Duty Boundaries

PARAMETER	VALUE	UNIT
Rated Torque	137	Nm
Allowable Average Torque	196	
Start/Stop Peak Torque	402	
Instantaneous Maximum Torque	686	
Maximum Input Speed	4000	r/min
Average Input Speed	3000	
Design Life	10000	h

- Calculate torque and speed from acceleration, constant-speed, deceleration, dwell and reversal portions of the complete cycle.
- Treat start/stop peak and instantaneous maximum torque as transient boundaries.
- Validate life against actual torque, speed, shock frequency, lubrication, temperature, alignment and external loading.

Torque, Speed and Life Boundaries

PARAMETER	VALUE	INTEGRATION REQUIREMENT
Rated Torque	137 Nm	Use as the selected continuous output rating under validated duty and thermal conditions.
Allowable Average Torque	196 Nm	Calculate the actual time-weighted output torque over the complete cycle.
Start/Stop Peak Torque	402 Nm	Transient start/stop boundary; include acceleration and deceleration events.
Instantaneous Maximum Torque	686 Nm	Short-duration shock boundary only; do not use as a normal operating point.
Maximum Input Speed	4000 r/min	Maximum input-speed boundary; also verify motor and thermal limits.
Average Input Speed	3000 r/min	Validate the time-weighted average input speed over the complete duty cycle.
Design Life	10000 h	Design reference only; actual life depends on torque, speed, shock, lubrication and installation.

Transmission Accuracy and Torsional Rigidity

PARAMETER	VALUE	UNIT
Backlash	20	arc sec

- Installed positioning depends on reducer behavior, datum control, structural stiffness, motor and encoder errors and thermal growth.
- Use stiffness regions and transition torques when evaluating compliance, resonance, control gain and reversal.

Lubrication, Sealing and Thermal Control

- Use the specified lubricant, fill method and quantity for the exact configuration; do not mix incompatible lubricants.
- Provide compatible sealing at input, output and housing interfaces without distorting the reducer.
- Validate lubricant distribution and temperature for orientation, speed, load cycle and enclosure.
- Prevent chips, fibers, residue and moisture from entering gear or bearing cavities.

Output Bearing and External Load Path

- Calculate radial, axial and moment loads including offset, acceleration, gravity, process force, impact and emergency stops.
- Do not infer permissible external load from reducer torque capacity or frame size.
- Avoid forcing, impact, misalignment or host distortion through the output support during installation and operation.

Integration Checklist

- | | |
|----|---|
| 01 | Confirm the selected series, frame size, ratio and product form for this SKU. |
| 02 | Verify available dimensions and interface geometry without substituting a nearby configuration. |
| 03 | Check mounting-face flatness, concentricity, tilt, reliefs, cleanliness and support stiffness. |
| 04 | Verify input shaft, key, engagement length and axial retention. |
| 05 | Use staged diagonal tightening and verify free, even rotation. |
| 06 | Calculate average, start/stop peak and shock torque over the complete cycle. |
| 07 | Validate average and maximum input speed, design life and thermal condition. |
| 08 | Evaluate backlash, angular accuracy, hysteresis and stiffness for the control system. |
| 09 | Confirm lubricant, fill quantity, orientation, sealing and contamination controls. |
| 10 | Validate output radial, axial and moment loads using applicable bearing data. |

[View SKU Product Datasheet](#) [Request controlled 2D drawing](#) [Request controlled STEP review](#) [Request a Quote](#)

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-HG-S01-F40-R50 and supports preliminary dimensional evaluation and integration. It is not a manufacturing drawing, reducer selection approval, bearing-load approval, lubrication specification, machinery risk assessment, safety validation or integration planning document. Before design freeze, assembly or commissioning, verify all dimensions, datum geometry, fits, interfaces, retention, fasteners, torque and speed duty, shock cases, torsional behavior, external loads, lubrication, sealing, temperature, contamination and maintenance requirements against the current EmbodyStack engineering data for this exact SKU. Validate the complete reducer, motor, host structure, output load, motion cycle, guarding, fault cases and applicable regulatory requirements under intended operating conditions.