

ENGINEERING DOCUMENTATION

High-Torque Hat Component Set

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-HG-S04-F14-R120	DRAFT-08 / 28 Aug 2026	Engineering Integration Reference

Integration Overview

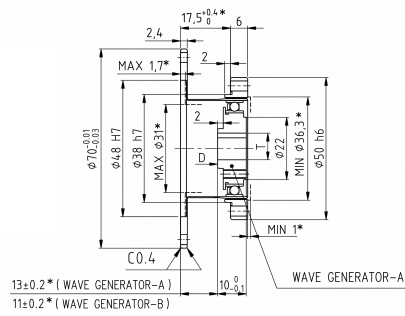
High-Torque Hat Component Set for compact, coaxial, high-ratio rotary-axis integration. This guide supports interface planning, mounting alignment, duty validation, torsional behavior, lubrication, sealing and commissioning for ES-HG-S04-F14-R120.

Key Integration Facts

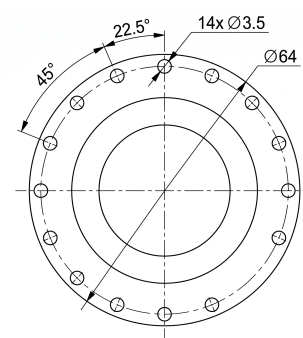
INTEGRATION ITEM	VALUE
Reduction Ratio	120
Frame Size	14

Product Structure & Views

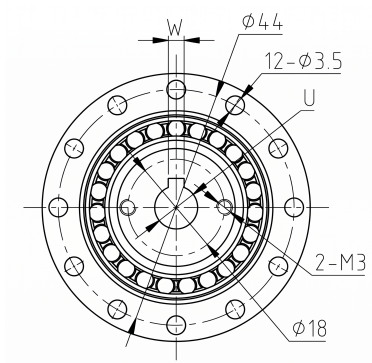
These views present the selected product structure, mounting interfaces and relevant integration geometry for this SKU.



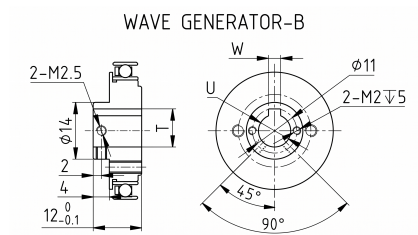
Mechanical View 1



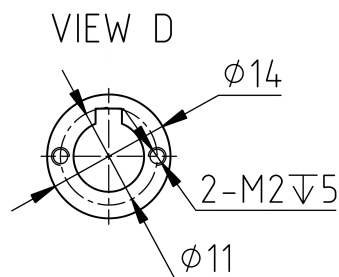
Mechanical View 2



Mechanical View 3



Mechanical View 4



Mechanical View 5

VIEW	FIELD	VALUE
Mechanical View 1	Overall length (type A)	17.5 +0.4/0
	Local segment width	6
	Local segment width	2.4
	Groove width	2
	Maximum boss height	MAX 1.7
	Outer diameter	$\varnothing 0 -0.01/-0.03$
	Inner diameter	$\varnothing 8 H7$
	Inner diameter	$\varnothing 8 h7$
	Maximum inner diameter	MAX $\varnothing 1$
	Datum D	Datum D
	Dimension label T	T
	Inner diameter	$\varnothing 2$
	Minimum inner diameter	MIN $\varnothing 6.3$
	Outer diameter	$\varnothing 0 h6$
	Minimum height	MIN 1
	Chamfer	C0.4
	Bottom height	10 0/-0.1
	Overall length (Wave Generator-A)	13±0.2
	Overall length (Wave Generator-B)	11±0.2
	Component name	Wave Generator-A
Mechanical View 2	Bolt Circle Array	14 holes × $\varnothing 5\text{mm}$
	Hole Array Angular Spacing	22.5°
	Bolt Circle Diameter	$\varnothing 4\text{mm}$
	Hole Array Starting Angle	45°
Mechanical View 3	Outer flange diameter	$\varnothing 4$
	Mounting holes pattern	12 holes × $\varnothing 5$
	Feature identifier W	W
	Feature identifier U	U
	Threaded mounting holes	2 × M3 threaded holes
	Center bore diameter	$\varnothing 8$
Mechanical View 4	Component Name	Wave Generator-B
	Mounting Holes (Left Side)	2 × M2.5 threaded holes
	Main Shaft Diameter	$\varnothing 4\text{ mm}$
	Height Dimension 1	2 mm
	Height Dimension 2	4 mm
	Total Height with Tolerance	12 mm (+0/-0.1)
	Dimension Label W	W (dimension not specified)
	Dimension Label U	U (dimension not specified)
	Mounting Hole Circle Diameter	$\varnothing 1\text{ mm}$
	Mounting Holes (Right Side)	2 × M2D5 threaded holes

VIEW	FIELD	VALUE
Angular Position 1	45°	
Angular Position 2	90°	
Datum T	Datum T	

VIEW	FIELD	VALUE
Mechanical View 5	Mounting hole diameter	Φ4
	Mounting threaded hole specification	2-M2 depth 5
	Center hole diameter	Φ1

Housing and Input Interface Dimensions

Housing Size: 14 Reduction Ratio: 120

WAVE GENERATOR	T (MM)	U	W
A6	7 +0.10	6 H7	2 JS9/P9
A8	9.4 +0.10	8 H7	3 JS9/P9

Note: Dimensions in mm unless otherwise specified. Refer to the dimensional drawing for feature locations and datum definitions.

Input Interface Design Guidance

- Confirm the selected series, frame size, ratio and product form before using dimensions or interface geometry.
- Design the input shaft, key, engagement and axial retention for the verified torque and assembly state.
- Reserve assembly, sealing, inspection and removal access around input, housing and output interfaces.

Mounting, Alignment and Fastener Control

- Keep mounting faces flat, clean and free of burrs, debris and coating buildup.
- Control concentricity, tilt and axial position of input and housing datums.
- Tighten fasteners in a staged diagonal sequence and verify free, even rotation during assembly.

Torque, Speed and Duty Boundaries

- Calculate torque and speed from acceleration, constant-speed, deceleration, dwell and reversal portions of the complete cycle.
- Treat start/stop peak and instantaneous maximum torque as transient boundaries.
- Validate life against actual torque, speed, shock frequency, lubrication, temperature, alignment and external loading.

Transmission Accuracy and Torsional Rigidity

- Installed positioning depends on reducer behavior, datum control, structural stiffness, motor and encoder errors and thermal growth.
- Use stiffness regions and transition torques when evaluating compliance, resonance, control gain and reversal.

Lubrication, Sealing and Thermal Control

- Use the specified lubricant, fill method and quantity for the exact configuration; do not mix incompatible lubricants.
- Provide compatible sealing at input, output and housing interfaces without distorting the reducer.
- Validate lubricant distribution and temperature for orientation, speed, load cycle and enclosure.
- Prevent chips, fibers, residue and moisture from entering gear or bearing cavities.

Output Bearing and External Load Path

- Calculate radial, axial and moment loads including offset, acceleration, gravity, process force, impact and emergency stops.
- Do not infer permissible external load from reducer torque capacity or frame size.
- Avoid forcing, impact, misalignment or host distortion through the output support during installation and operation.

Integration Checklist

- 01 Confirm the selected series, frame size, ratio and product form for this SKU.
- 02 Verify available dimensions and interface geometry without substituting a nearby configuration.
- 03 Check mounting-face flatness, concentricity, tilt, reliefs, cleanliness and support stiffness.
- 04 Verify input shaft, key, engagement length and axial retention.
- 05 Use staged diagonal tightening and verify free, even rotation.
- 06 Calculate average, start/stop peak and shock torque over the complete cycle.
- 07 Validate average and maximum input speed, design life and thermal condition.
- 08 Evaluate backlash, angular accuracy, hysteresis and stiffness for the control system.
- 09 Confirm lubricant, fill quantity, orientation, sealing and contamination controls.
- 10 Validate output radial, axial and moment loads using applicable bearing data.

[View SKU Product Datasheet](#) [Request controlled 2D drawing](#) [Request controlled STEP review](#) [Request a Quote](#)

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-HG-S04-F14-R120 and supports preliminary dimensional evaluation and integration. It is not a manufacturing drawing, reducer selection approval, bearing-load approval, lubrication specification, machinery risk assessment, safety validation or integration planning document. Before design freeze, assembly or commissioning, verify all dimensions, datum geometry, fits, interfaces, retention, fasteners, torque and speed duty, shock cases, torsional behavior, external loads, lubrication, sealing, temperature, contamination and maintenance requirements against the current EmbodyStack engineering data for this exact SKU. Validate the complete reducer, motor, host structure, output load, motion cycle, guarding, fault cases and applicable regulatory requirements under intended operating conditions.