ENGINEERING DOCUMENTATION

Simple High-Torque Hollow Shaft Gear Unit

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-HG-S18-F32-R100	DRAFT-08 / 26 Aug 2026	Engineering Integration Reference

Integration Overview

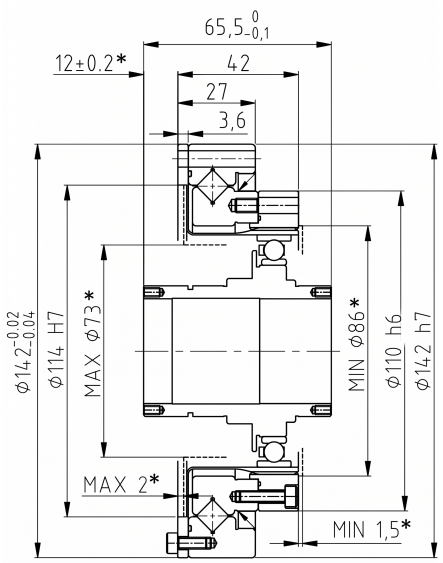
Hollow-shaft harmonic gear gear unit with integrated product interfaces for the selected configuration for compact, coaxial, high-ratio rotary axes. This guide supports host-interface design, wave-generator input integration, mounting alignment, load-cycle validation, torsional behavior, lubrication, sealing and commissioning for ES-HG-S18-F32-R100.

Key Integration Facts

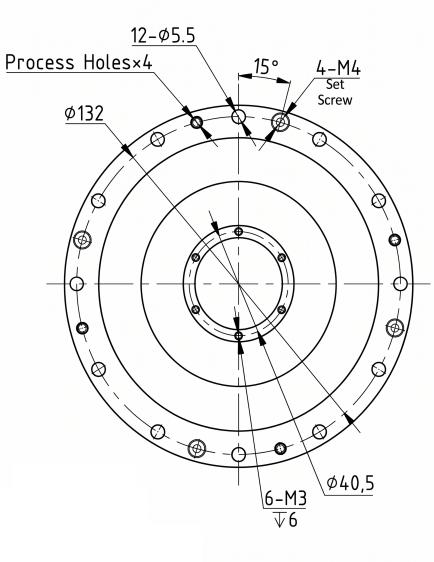
INTEGRATION ITEM	PUBLISHED VALUE
Rated Torque	178 N·m
Instantaneous Maximum Torque	841 N·m
Start/Stop Peak Torque	433 N·m
Backlash	≤20 arc sec
Reduction Ratio	100
Maximum Input Speed	4800 r/min
Frame Size	32
Weight	2.7 kg

Product Structure & Views

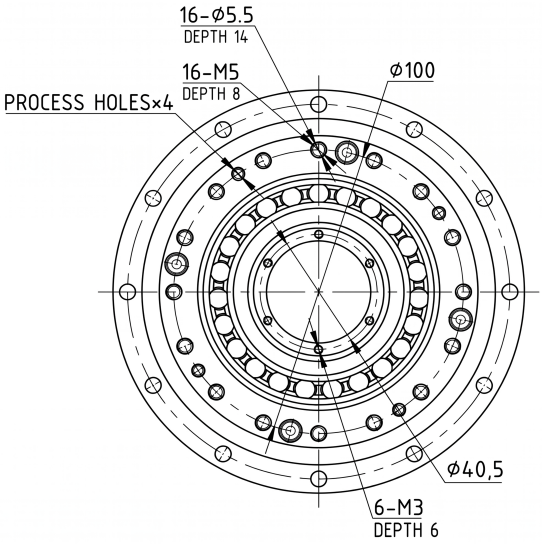
These views present the selected product structure, mounting interfaces and relevant integration geometry for this SKU.



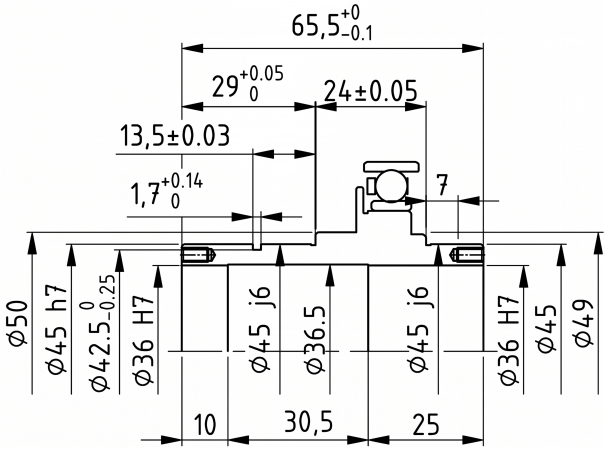
Mechanical View 1



Mechanical View 2



Mechanical View 3



Mechanical View 4

VIEW	FIELD	VALUE
Mechanical View 1	Overall length	65.5 +0/-0.1
	Left offset distance	12 ±0.2, marked with asterisk
	Upper horizontal span	42
	Internal horizontal span	27
	Local clearance or step dimension	3.6
	Bore diameter fit	Diameter 114 H7
	Outside diameter with tolerance	Diameter 142 -0.02/-0.04
	Maximum outside diameter	Maximum diameter 73, marked with asterisk
	Minimum diameter	Minimum diameter 86, marked with asterisk
	Shaft diameter fit	Diameter 110 h7
	Diameter fit dimension	Diameter 142 h7
	Maximum clearance or protrusion	Maximum 2, marked with asterisk
	Minimum clearance	Minimum 1.5*
Mechanical View 2	12 hole diameter callout	12 holes, diameter 5.5 mm
	process hole quantity	Process holes x4
	hole angular spacing or offset	15 degrees
	set screw thread callout	4 x M4 set screws
	outer diameter	Diameter 132 mm
	inner circular feature diameter	Diameter 40.5 mm
	M3 threaded hole callout with depth indication	6 x M3 threaded holes, depth/feature value 6 mm
Mechanical View 3	16 countersunk/counterbored process hole diameter	16 holes, diameter 5.5, depth 14
	16 M5 threaded holes	16 threaded holes M5, depth 8
	Process hole quantity	Process holes quantity 4
	Outer diameter	Diameter 100
	Circular feature diameter	Diameter 40.5
	6 M3 threaded holes	6 threaded holes M3, depth 6
Mechanical View 4	Overall length with tolerance	65.5 +0.000/-0.100 mm
	Shoulder/step length with upper tolerance	29 +0.050/0.000 mm
	End section length with bilateral tolerance	24 ±0.050 mm
	Mounting/locating length with bilateral tolerance	13.5 ±0.030 mm
	Small step/shoulder length with upper tolerance	1.7 +0.140/0.000 mm
	Local/detail dimension	7 mm
	Outer diameter	Ø50 mm
	Shaft journal diameter with h7 fit tolerance	Ø45 h7 mm
	Shaft diameter with unilateral tolerance	Ø42.5 +0.000/-0.250 mm

VIEW	FIELD	VALUE
Bore diameter with H7 fit tolerance (left)	Ø36 H7 mm	
Bore diameter with H7 fit tolerance (right)	Ø36 H7 mm	
Shaft diameter with j6 fit tolerance (left-center)	Ø45 j6 mm	
Inner bore diameter	Ø36.5 mm	
Bottom axial length (left section)	10 mm	
Bottom axial length (center section)	30.5 mm	
Bottom axial length (right section)	25 mm	
Shaft diameter with j6 fit tolerance (right-center)	Ø45 j6 mm	
Outer Diameter	Ø45	
Outer Cylindrical Diameter	Ø49	

Overall Dimensions and Input Interface

PARAMETER	PUBLISHED VALUE	UNIT
Frame Size	32	
Weight	2.7	kg

- Confirm the selected series, frame size and ratio before using dimensions or interface geometry. Do not substitute a nearby frame or product form.
- Design the input shaft, key, effective engagement and axial retention to transmit the verified torque without uncontrolled wave-generator axial movement.
- Reserve assembly, sealing, inspection and removal access around the input, housing and output interfaces.

Mounting, Alignment and Fastener Control

- Keep mounting faces flat, clean and free of burrs, raised holes, debris and coating buildup. Confirm reliefs and chamfers prevent interference.
- Seat the fixed and flexible gear members in the host structure before inserting the wave generator. Do not force engagement in a misaligned condition.
- Control concentricity, tilt and axial position of the input and housing datums. Insert the wave generator smoothly without excessive force on its bearing.
- Tighten fasteners in a staged diagonal sequence using the applicable torque and locking specification. Verify free, even rotation during assembly.

Torque, Speed and Duty Boundaries

PARAMETER	PUBLISHED VALUE	UNIT
Rated Torque	178	N·m
Allowable Average Torque	281	N·m
Start/Stop Peak Torque	433	N·m
Instantaneous Maximum Torque	841	N·m
Starting Torque	20	N·m
Maximum Input Speed	4800	r/min
Average Input Speed	3500	r/min
Design Life	15000	h

- Calculate average torque and average input speed from the complete acceleration, constant-speed, deceleration, dwell and reversal cycle.
- Treat start/stop peak and instantaneous maximum torque as transient boundaries. Do not use either value as a continuous operating point.
- Validate design life against actual torque, speed, shock frequency, lubrication, temperature, alignment and external loading.

Published Torque, Speed and Life Boundaries

PARAMETER	PUBLISHED VALUE	INTEGRATION REQUIREMENT
Rated Torque	178 N·m	Use as the selected continuous output rating under validated duty and thermal conditions.
Allowable Average Torque	281 N·m	Calculate the actual time-weighted output torque over the complete cycle.
Start/Stop Peak Torque	433 N·m	Transient start/stop boundary; include acceleration and deceleration events.
Instantaneous Maximum Torque	841 N·m	Short-duration shock boundary only; do not use as a normal operating point.
Maximum Input Speed	4800 r/min	Maximum input-speed boundary; also verify motor and thermal limits.
Average Input Speed	3500 r/min	Validate the time-weighted average input speed over the complete duty cycle.
Design Life	15000 h	Design reference only; actual life depends on torque, speed, shock, lubrication and installation.

Transmission Accuracy and Torsional Rigidity

PARAMETER	PUBLISHED VALUE	UNIT
Backlash	≤20	arc sec
Angle Transmission Accuracy	1	arcmin
Hysteresis Loss	1	arcmin
Torsional Rigidity K1	6.7	×10⁴N·m/rad
Torsional Rigidity K2	11	×10⁴N·m/rad
Torsional Rigidity K3	12	×10⁴N·m/rad
Torsional Rigidity T1	29	N·m
Torsional Rigidity T2	108	N·m

- Installed positioning performance depends on reducer behavior, datum control, fastener distortion, motor and encoder errors, host stiffness and thermal growth.
- Use the published stiffness regions and transition torques when evaluating compliance, resonance, control gain and direction reversal.

Published Accuracy and Torsional Rigidity Boundaries

PARAMETER	PUBLISHED VALUE	INTEGRATION REQUIREMENT
Backlash	≤20 arc sec	Validate at the selected measurement condition and installed preload state.
Angle Transmission Accuracy	1 arcmin	Installed system accuracy also depends on datum, encoder, motor and structural errors.
Hysteresis Loss	1 arcmin	Include in direction-reversal and closed-loop positioning evaluation.
Torsional Rigidity K1	6.7 ×10⁴N·m/rad	Applies to the published low-torque stiffness region.
Torsional Rigidity K2	11 ×10⁴N·m/rad	Applies to the published intermediate stiffness region.
Torsional Rigidity K3	12 ×10⁴N·m/rad	Applies to the published upper stiffness region.
Torsional Rigidity T1	29 N·m	Published transition torque for stiffness-region interpretation.
Torsional Rigidity T2	108 N·m	Published transition torque for stiffness-region interpretation.

Lubrication, Sealing and Thermal Control

- Use only the current lubricant, fill method and quantity for the exact configuration. Do not mix incompatible lubricants.
- Provide compatible static and dynamic sealing at the input, output and housing interfaces without distorting the reducer or restricting motion.
- Validate lubricant distribution and temperature for the installed orientation, speed, load cycle and enclosure.
- Prevent chips, fibers, cleaning residue, moisture and other contamination from entering the gear or bearing cavities during assembly and service.

Output Bearing and External Load Path

- Calculate radial, axial and moment loads at the output, including offset, acceleration, gravity, process force, impact and emergency-stop cases.
- Do not infer permissible external load from reducer torque capacity or frame size. Use applicable output-bearing data and safety criteria.
- Avoid forcing, impact, misalignment or host distortion through the output support bearing during installation and operation.

Integration Checklist

01	Confirm the drawing, published parameters and applicable assembly data identify this SKU.
02	Verify series, frame size, ratio, product form and input-interface dimensions.
03	Check mounting-face flatness, concentricity, tilt, chamfers, reliefs, cleanliness and support stiffness.
04	Verify input shaft, key, engagement length and axial wave-generator retention.
05	Assemble the fixed and flexible gear members before inserting the wave generator.
06	Use staged diagonal tightening and verify free, even rotation throughout assembly.
07	Calculate average, start/stop peak and shock torque over the complete operating cycle.
08	Validate average and maximum input speed, design life and installed thermal condition.
09	Evaluate backlash, angular accuracy, hysteresis and stiffness regions for the control system.
10	Confirm exact lubricant, fill quantity, orientation, sealing and contamination controls.
11	Validate output radial, axial and moment loads using applicable bearing data.
12	Include specified 2D, STEP, assembly, lubrication and bearing-load data in integration planning.

View SKU Product Datasheet **Request controlled 2D drawing** **Request controlled STEP review** **Request a Quote**

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-HG-S18-F32-R100 and is intended for dimensional evaluation and preliminary integration. It is not a applicable manufacturing drawing, reducer selection approval, bearing-load approval, lubrication specification, machinery risk assessment, safety validation or integration planning document and must not be used as the sole basis for machining, shaft or key manufacture, fastener selection, sealing, lubricant filling or final integration. Before design freeze, assembly or commissioning, verify all dimensions, datum geometry, fits, shaft and key interfaces, wave-generator retention, fastener engagement and tightening controls, torque and speed duty, shock cases, torsional accuracy and rigidity, external output loads, lubrication, sealing, temperature, contamination and maintenance requirements against the applicable EmbodyStack engineering data for this exact SKU. Where this guide and applicable product documentation differ, the applicable product documentation governs. Validate the complete reducer, motor, host structure, output load, motion cycle, guarding, fault cases and applicable regulatory requirements under intended operating conditions.