ENGINEERING DOCUMENTATION

Standard Hat Unit Type I

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-HG-S24-F25-R80	DRAFT-08 / 28 Aug 2026	Engineering Integration Reference

Integration Overview

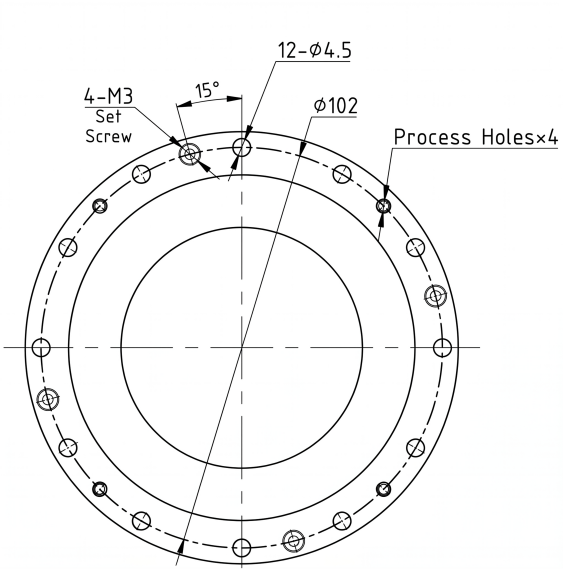
Standard Hat Unit Type I for compact, coaxial, high-ratio rotary-axis integration. This guide supports interface planning, mounting alignment, duty validation, torsional behavior, lubrication, sealing and commissioning for ES-HG-S24-F25-R80.

Key Integration Facts

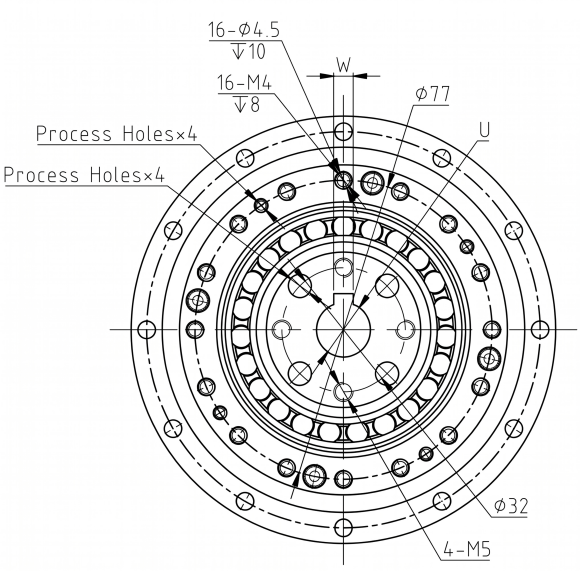
INTEGRATION ITEM	VALUE
Rated Torque	63 N·m
Instantaneous Maximum Torque	255 N·m
Start/Stop Peak Torque	137 N·m
Backlash	≤20 arc sec
Reduction Ratio	80
Maximum Input Speed	5600 r/min
Frame Size	25
Weight	1.22 kg

Product Structure & Views

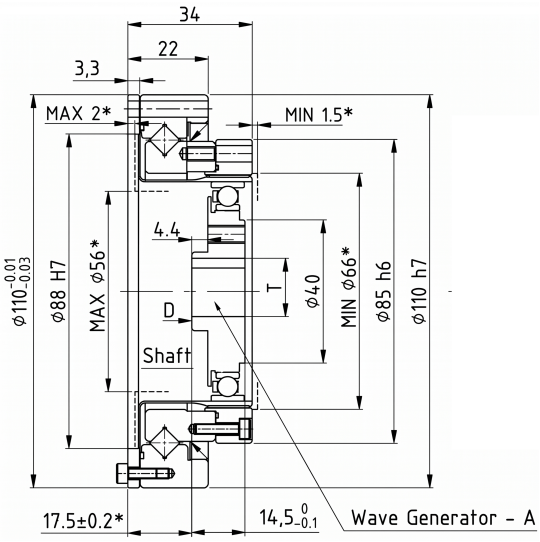
These views present the selected product structure, mounting interfaces and relevant integration geometry for this SKU.



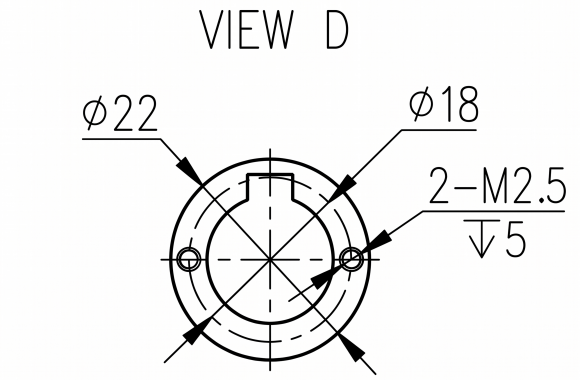
Mechanical View 1



Mechanical View 2



Mechanical View 3



Mechanical View 4

VIEW	FIELD	VALUE
Mechanical View 1	Process hole count and diameter	12 holes, diameter 4.5 mm
	Angular spacing between adjacent holes	15 degrees
	Set screw threaded holes	4 × M3 set screw holes
	Pitch circle diameter	Pitch circle diameter 102 mm
	Process holes quantity note	Process holes ×4

VIEW	FIELD	VALUE
Mechanical View 2	Sixteen diameter 4.5 holes with depth 10	16 × Φ4.5 holes, depth 10
	Sixteen M4 tapped holes with depth 8	16 × M4 threaded holes, depth 8
	Width label W	W, value not specified in this crop
	Diameter 77	Φ77
	Label U	U, value not specified in this crop
	Process holes quantity 4	Process holes ×4
	Diameter 32	Φ32
	Four M5 threaded holes	4 × M5 threaded holes
Mechanical View 3	Upper overall width	34
	Upper local width	22
	Left small step offset	3.3
	Left maximum clearance	Maximum 2
	Right minimum clearance	Minimum 1.5
	Middle local offset	4.4
	Left maximum diameter	Maximum diameter 56
	Right minimum diameter	Minimum diameter 66
	Shaft fit outside diameter	Diameter 85 h6
	Outer fit diameter with deviations	Diameter 110, upper deviation -0.01, lower deviation -0.03
	Bore or hole fit diameter	Diameter 88 H7
	Shaft diameter	Diameter 40
	Outer fit diameter	Diameter 110 h7
	Dimension symbol T	T dimension, value not specified in this crop
	Dimension symbol D	D dimension, value not specified in this crop
	Shaft side label	Shaft interface label
	Bottom left length with tolerance	17.5 ±0.2
	Bottom right length with deviations	14.5, upper deviation 0, lower deviation -0.1
	Component name	Wave Generator - A
Mechanical View 4	View direction	View D
	Hole diameter	Diameter 18 mm
	Hole diameter	Diameter 22 mm
	Threaded hole quantity and size	2 × M2.5 threaded holes
	Hole depth	Depth 5 mm

Housing and Input Interface Dimensions

Housing Size: 25 **Reduction Ratio:** 80 **Weight:** 1.22 kg

WAVE GENERATOR	T (MM)	U	W
A11	12.8 +0.10	11 H7	4 JS9/P9
A14	16.3 +0.10	14 H7	5 JS9/P9

Note: Dimensions in mm unless otherwise specified. Refer to the dimensional drawing for feature locations and datum definitions.

Input Interface Design Guidance

- Confirm the selected series, frame size, ratio and product form before using dimensions or interface geometry.
- Design the input shaft, key, engagement and axial retention for the verified torque and assembly state.
- Reserve assembly, sealing, inspection and removal access around input, housing and output interfaces.

Mounting, Alignment and Fastener Control

- Keep mounting faces flat, clean and free of burrs, debris and coating buildup.
- Control concentricity, tilt and axial position of input and housing datums.
- Tighten fasteners in a staged diagonal sequence and verify free, even rotation during assembly.

Torque, Speed and Duty Boundaries

PARAMETER	VALUE	UNIT
Rated Torque	63	N·m
Allowable Average Torque	87	
Start/Stop Peak Torque	137	
Instantaneous Maximum Torque	255	
Maximum Input Speed	5600	r/min
Average Input Speed	3500	
Design Life	15000	h

- Calculate torque and speed from acceleration, constant-speed, deceleration, dwell and reversal portions of the complete cycle.
- Treat start/stop peak and instantaneous maximum torque as transient boundaries.
- Validate life against actual torque, speed, shock frequency, lubrication, temperature, alignment and external loading.

Torque, Speed and Life Boundaries

PARAMETER	VALUE	INTEGRATION REQUIREMENT
Rated Torque	63 N·m	Use as the selected continuous output rating under validated duty and thermal conditions.
Allowable Average Torque	87 N·m	Calculate the actual time-weighted output torque over the complete cycle.
Start/Stop Peak Torque	137 N·m	Transient start/stop boundary; include acceleration and deceleration events.
Instantaneous Maximum Torque	255 N·m	Short-duration shock boundary only; do not use as a normal operating point.
Maximum Input Speed	5600 r/min	Maximum input-speed boundary; also verify motor and thermal limits.
Average Input Speed	3500 r/min	Validate the time-weighted average input speed over the complete duty cycle.
Design Life	15000 h	Design reference only; actual life depends on torque, speed, shock, lubrication and installation.

Transmission Accuracy and Torsional Rigidity

PARAMETER	VALUE	UNIT
Backlash	≤20	arc sec

- Installed positioning depends on reducer behavior, datum control, structural stiffness, motor and encoder errors and thermal growth.
- Use stiffness regions and transition torques when evaluating compliance, resonance, control gain and reversal.

Lubrication, Sealing and Thermal Control

- Use the specified lubricant, fill method and quantity for the exact configuration; do not mix incompatible lubricants.
- Provide compatible sealing at input, output and housing interfaces without distorting the reducer.
- Validate lubricant distribution and temperature for orientation, speed, load cycle and enclosure.
- Prevent chips, fibers, residue and moisture from entering gear or bearing cavities.

Output Bearing and External Load Path

- Calculate radial, axial and moment loads including offset, acceleration, gravity, process force, impact and emergency stops.
- Do not infer permissible external load from reducer torque capacity or frame size.
- Avoid forcing, impact, misalignment or host distortion through the output support during installation and operation.

Integration Checklist

01	Confirm the selected series, frame size, ratio and product form for this SKU.
02	Verify available dimensions and interface geometry without substituting a nearby configuration.
03	Check mounting-face flatness, concentricity, tilt, reliefs, cleanliness and support stiffness.
04	Verify input shaft, key, engagement length and axial retention.
05	Use staged diagonal tightening and verify free, even rotation.
06	Calculate average, start/stop peak and shock torque over the complete cycle.
07	Validate average and maximum input speed, design life and thermal condition.
08	Evaluate backlash, angular accuracy, hysteresis and stiffness for the control system.
09	Confirm lubricant, fill quantity, orientation, sealing and contamination controls.
10	Validate output radial, axial and moment loads using applicable bearing data.

View SKU Product Datasheet Request controlled 2D drawing Request controlled STEP review Request a Quote

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-HG-S24-F25-R80 and supports preliminary dimensional evaluation and integration. It is not a manufacturing drawing, reducer selection approval, bearing-load approval, lubrication specification, machinery risk assessment, safety validation or integration planning document. Before design freeze, assembly or commissioning, verify all dimensions, datum geometry, fits, interfaces, retention, fasteners, torque and speed duty, shock cases, torsional behavior, external loads, lubrication, sealing, temperature, contamination and maintenance requirements against the current EmbodyStack engineering data for this exact SKU. Validate the complete reducer, motor, host structure, output load, motion cycle, guarding, fault cases and applicable regulatory requirements under intended operating conditions.