ENGINEERING DOCUMENTATION

Medium-Power Servo Drive

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-SD-C21-S005-V005	DRAFT-08 / 26 Aug 2026	Engineering Integration Reference

Integration Overview

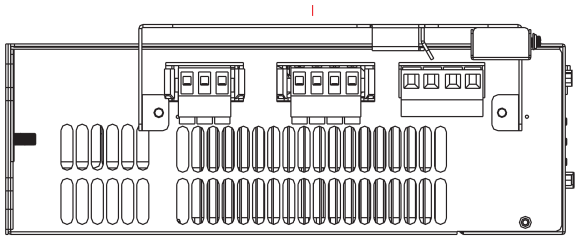
AC medium-power servo drive for cabinet-integrated motion control. This guide supports panel mounting, thermal planning, power and braking integration, signal routing, communication commissioning and enclosure boundary definition for ES-SD-C21-S005-V005.

Key Integration Facts

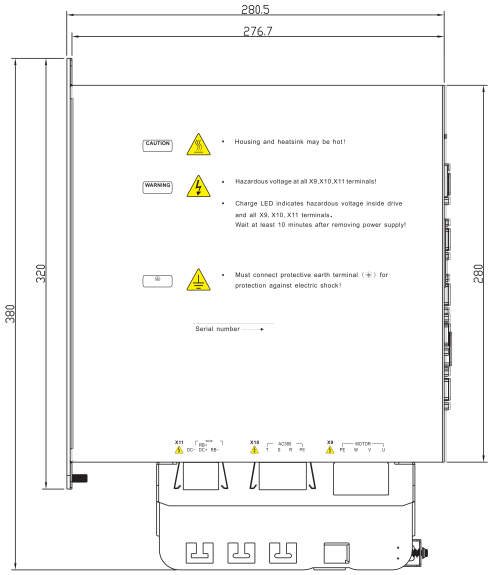
INTEGRATION ITEM	PUBLISHED VALUE
Servo Drive AC Supply Voltage	3-phase 380 VAC -20%/+15%, 47–63 Hz
Logic Supply Voltage	18 to 30 VDC, 1 A
Communication Protocol	RS232; RS485; Modbus RTU; CANopen

Product Structure & Views

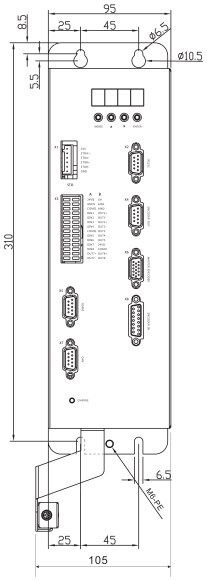
These views present product structure, mounting interfaces and relevant integration geometry for this SKU.



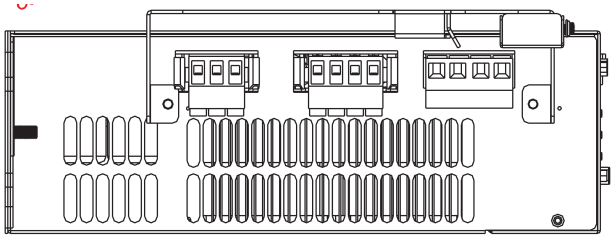
Mechanical View 1



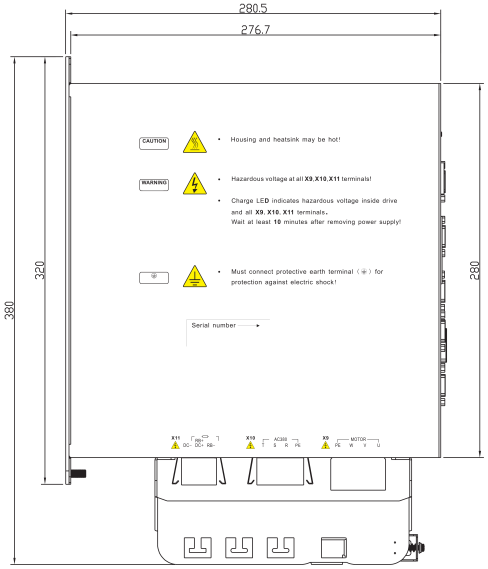
Mechanical View 2



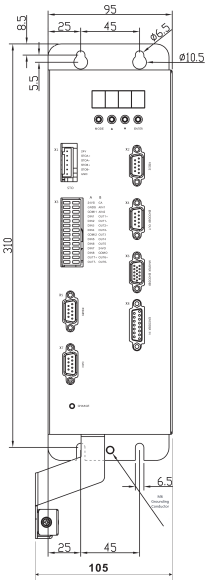
Mechanical View 3



Mechanical View 4



Mechanical View 5



Mechanical View 6

VIEW	FIELD	VALUE
Mechanical View 2	Overall device width	Overall width 280.5 mm
	Main body width	Main body width 276.7 mm
	Left side height	Left side height 320 mm
	Right side main body height	Right side main body height 280 mm
	Overall height	Overall height 380 mm
	Hot surface warning	Caution: housing and heatsink may be hot
	Hazardous voltage warning	Warning: hazardous voltage at X9, X10, and X11 terminals
	Discharge wait instruction	Wait at least 10 minutes after removing power supply
	Protective earth terminal instruction	Protective earth terminal must be connected
	Serial number label	Serial number marking area
	Motor terminal U label	Motor output terminal U
Mechanical View 3	Total Width	95 mm
	Upper distance from edge	8.5 mm
	Left mounting hole position	25 mm
	Right mounting hole position	45 mm
	Mounting hole diameter	ø6.5 mm
	Mounting hole diameter	ø10.5 mm
	Left side dimension	5.5 mm
	Total Height	310 mm
	Ground PE mounting hole	M6 thread for PE grounding
	Bottom distance	6.5 mm
	Bottom left hole position	25 mm
	Bottom right hole position	45 mm
	Total Width (Bottom)	105 mm
Mechanical View 5	Overall top width	280.5 mm
	Main body width	276.7 mm
	Left side body height	320 mm
	Right side body height	280 mm
	Overall height	380 mm
	Hot surface caution	Caution: housing and heatsink may be hot
	X9/X10/X11 terminal hazardous voltage warning	Warning: hazardous voltage at X9, X10, X11 terminals; wait at least 10 minutes after power removal
	Protective earth connection requirement	Protective earth terminal must be connected for electric shock protection
Mechanical View 6	Panel total width	95 mm
	Left mounting hole offset	8.5 mm
	Upper horizontal spacing (left segment)	25 mm

VIEW	FIELD	VALUE
Upper horizontal spacing (center segment)	45 mm	
Mounting hole diameter (upper right)	6.5 mm	
Mounting hole diameter (main)	10.5 mm	
Right mounting hole offset	5.5 mm	
Panel height	310 mm	
Bottom mounting hole diameter	6.5 mm	
Bottom horizontal spacing (left segment)	25 mm	
Bottom horizontal spacing (center segment)	45 mm	
Bottom total width	105 mm	

Overall Dimensions and Panel Mounting

- Mount the drive to a rigid, flat panel so the housing is not twisted and the thermal path remains repeatable.
- Use only a published installation orientation and confirm connector access, conductor bend radius and service removal space before releasing the panel layout.
- Keep terminal and connector approach zones accessible without forcing cables against adjacent devices or the enclosure.

Thermal Management and Clearance

- Preserve natural or forced airflow around the drive and do not obstruct heat-transfer surfaces with cable bundles, covers or adjacent heat sources.
- Validate continuous current, auxiliary heat sinking, enclosure temperature, altitude and duty cycle together; use applicable derating data when any boundary is approached.
- Separate the drive from braking resistors, power supplies and other concentrated heat sources unless the complete thermal design has been verified.

Power, Braking and Protective Integration

PARAMETER	PUBLISHED VALUE	UNIT
Servo Drive AC Supply Voltage	3-phase 380 VAC -20%/+15%, 47–63 Hz	
Logic Supply Voltage	18 to 30	VDC, 1 A
Braking Absorption Voltage	DC680V±5V	VDC
Overvoltage Alarm Voltage	DC700V±5V	VDC
Undervoltage Alarm Voltage	DC400V±5V	VDC

- Before energization, verify power and logic supply ranges, polarity, protective devices, conductor ratings and discharge state against applicable terminal documentation.
- Size and locate any external braking element for the actual regenerative energy, duty cycle and enclosure thermal conditions; keep hot components clear of wiring and heat-sensitive devices.

Published Electrical Boundaries

BOUNDARY	PUBLISHED VALUE	INTEGRATION REQUIREMENT
Power input	Coordinate the host supply, wiring and protective strategy with this exact-SKU boundary.	3-phase 380 VAC -20%/+15%, 47–63 Hz
Braking absorption threshold	Coordinate the host supply, wiring and protective strategy with this exact-SKU boundary.	DC680V±5V VDC
Overvoltage alarm threshold	Coordinate the host supply, wiring and protective strategy with this exact-SKU boundary.	DC700V±5V VDC
Undervoltage alarm threshold	Coordinate the host supply, wiring and protective strategy with this exact-SKU boundary.	DC400V±5V VDC

I/O, Feedback and Communication Interfaces

PARAMETER	PUBLISHED VALUE	UNIT
Communication Protocol	RS232; RS485; Modbus RTU; CANopen	

- Do not infer terminal or connector pin assignments from this guide. Use the applicable wiring and communication documentation for the exact SKU.
- Confirm voltage levels, input type, output loading, pulse frequency, feedback protocol and communication termination against the connected controller and motor.
- Commission one command and feedback path at a time, then verify direction, scaling, status handling and fault response before enabling coordinated motion.

Grounding, EMC and Cable Routing

- Bond the drive, mounting panel and enclosure through a low-impedance protective and functional grounding architecture sized for the installation.
- Route power and motor conductors separately from encoder, analog, pulse and communication wiring; cross dissimilar cable groups only where necessary.
- Terminate shields and cable clamps using the qualified EMC architecture, with short low-impedance connections and defined cabinet entry.

Operating and Enclosure Conditions

- Treat the published component and terminal ratings as local boundaries. The host enclosure must provide the required access control, ingress protection, contamination control and thermal environment.

Ingress and Enclosure Boundaries

BOUNDARY	PUBLISHED CONDITION	INTEGRATION REQUIREMENT
Drive housing	Do not treat the component rating as the protection rating of the completed control assembly.	Verify against applicable product documentation
Power terminal zone	Contain access within the host enclosure and maintain required electrical clearances and service controls.	Verify terminal-zone protection
Host electrical enclosure	Validate enclosure ingress protection, contamination control, thermal management and cable entry for the installed environment.	Select the host enclosure for the application environment

Commissioning and Safety Functions

- Before power-up, inspect mounting, protective bonding, terminal torque, conductor routing, polarity, motor and feedback compatibility, and enclosure clearances.
- Commission with the mechanism unloaded or restrained as appropriate, conservative current and motion limits, and a verified stop path before normal operation.
- Any safety input or safe-torque function used by the selected configuration must be integrated and validated as part of the machine safety design; this guide does not define safety performance or terminal assignments.

Integration Checklist

01	Confirm that the 2D drawing, published parameter set and applicable wiring data all identify ES-SD-C21-S005-V005.
02	Verify housing dimensions, mounting points, orientation, connector approach and service removal space.
03	Confirm enclosure protection, contamination control, ambient temperature, altitude and thermal derating requirements.
04	Verify power and logic supply ranges, polarity, protective devices, conductor ratings and discharge controls.
05	Validate continuous and peak current requirements together with auxiliary heat sinking and the machine duty cycle.
06	Confirm braking-energy handling, resistor rating, placement, guarding and thermal separation where applicable.
07	Verify motor, brake and feedback compatibility before connecting the load.
08	Confirm digital, analog, pulse and communication interface levels, loading, addressing and termination.
09	Complete protective bonding, shield termination and power-versus-signal cable segregation.
10	Validate safe-state behavior, stop path and any safety function within the complete machine safety design.
11	Commission under defined motion limits and verify direction, scaling, feedback, status and fault response.
12	Request current 2D, STEP, terminal, wiring and communication data before integration planning.

View SKU Product Datasheet **Request controlled 2D drawing** **Request controlled STEP review** **Request a Quote**

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-SD-C21-S005-V005 and is intended for dimensional evaluation and preliminary integration. It is not a specified installation manual, wiring diagram, terminal assignment, safety manual or manufacturing drawing and must not be used as the sole basis for panel fabrication, conductor sizing, protective-device selection, braking-resistor design, safety validation or integration planning. Before design freeze or energization, verify dimensions, mounting orientation, ventilation and derating requirements, power and logic supply limits, terminal assignments, conductor and protective bonding requirements, motor and feedback compatibility, braking-energy management, communication settings, safe-state behavior, enclosure protection and environmental limits against the applicable EmbodyStack engineering data for this exact SKU. Where this guide and applicable product documentation differ, the applicable product documentation governs. Validate the complete machine under its intended supply conditions, load cycle, fault cases, environment and applicable regulatory requirements.