

ENGINEERING DOCUMENTATION

Rotary Servo Motor

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-SM-A01-080S-T2P39NM-750W-002	DRAFT-08 / 27 Aug 2026	Engineering Integration Reference

Integration Overview

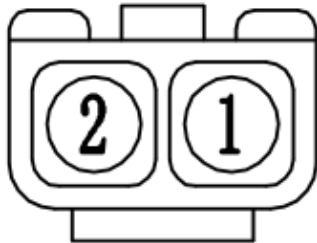
Closed-loop rotary servo motor for specified motion axes. This guide supports mechanical mounting, shaft and coupling integration, feedback and brake planning, cable routing, thermal validation and staged commissioning.

Key Integration Facts

INTEGRATION ITEM	PUBLISHED VALUE
Rated Torque	2.39 Nm
Rated Speed	3000 rpm
Flange Size	80 mm

Product Structure & Views

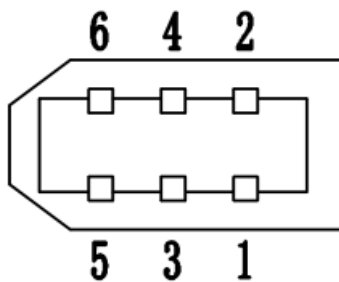
These views present product structure, mounting interfaces and relevant integration geometry for this SKU.



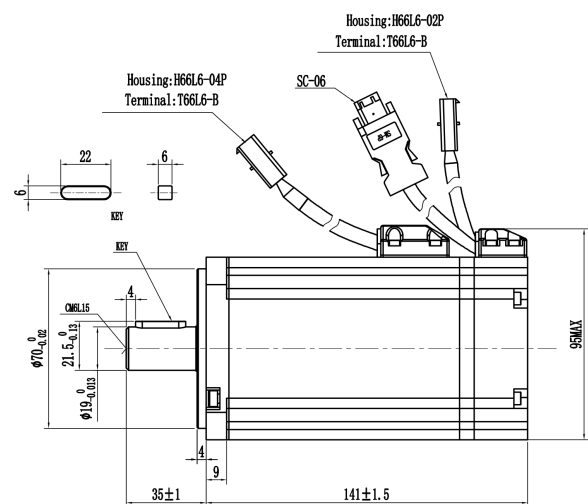
Mechanical View 4



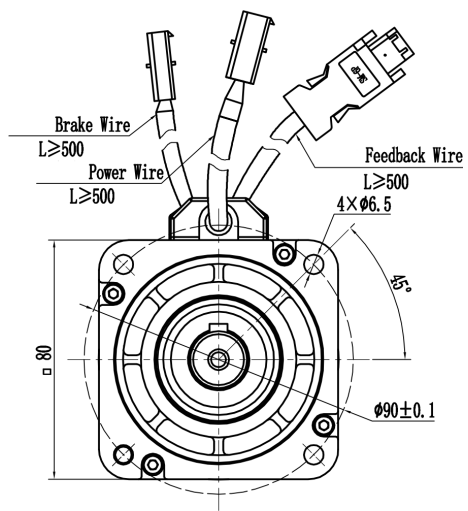
Mechanical View 5



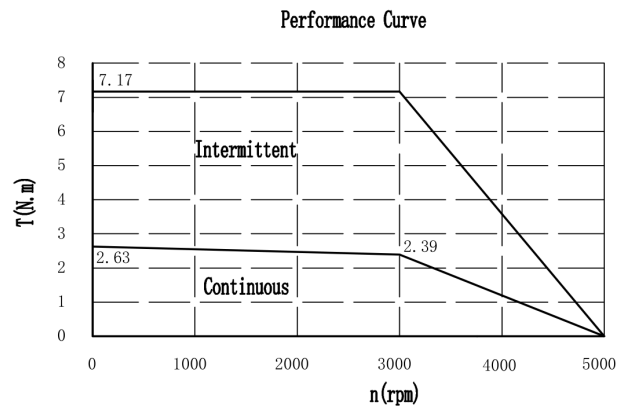
Mechanical View 6



Mechanical View 7



Mechanical View 8



Mechanical View 11

VIEW	FIELD	VALUE
Mechanical View 4	Connector terminal position number 2	Terminal position 2
	Connector terminal position number 1	Terminal position 1
Mechanical View 5	Connector cavity/pin position number 2	Position/cavity number 2
	Connector cavity/pin position number 1	Position/cavity number 1
	Connector cavity/pin position number 4	Position/cavity number 4
	Connector cavity/pin position number 3	Position/cavity number 3
Mechanical View 6	Feedback wire connector pin 6	Pin number 6
	Feedback wire connector pin 4	Pin number 4
	Feedback wire connector pin 2	Pin number 2
	Feedback wire connector pin 5	Pin number 5
	Feedback wire connector pins 3	Pin numbers 3
	Feedback wire connector pins 1	Pin numbers 1
Mechanical View 7	Key length	22 mm
	Key width	6 mm
	Keyway width	6 mm
	Key label	Key
	Keyway label	Key
	Thread specification	CM6L15
	Pilot flange diameter	Diameter 70 mm, +0/-0.02 mm
	Maximum height	95 mm maximum
	Shaft shoulder diameter	Diameter 21.5 mm, +0/-0.13 mm
	Output shaft diameter	Diameter 19 mm, +0/-0.013 mm
	End step length	9 mm
	Shaft extension length	35 ±1 mm
	Motor body length	141 ±1.5 mm
	Mounting spacing	4 mm
	Keyway depth	4 mm
Mechanical View 8	Brake wire minimum length	Brake wire length L ≥500 mm
	Feedback wire minimum length	Feedback wire length L ≥500 mm
	Power wire minimum length	Power wire length L ≥500 mm
	Mounting hole quantity and diameter	4 holes, diameter 6.5 mm
	Mounting hole angular spacing	45 degree angular spacing/reference angle
	Square flange outside size	Square flange size 80 mm
	Mounting pitch circle diameter	Diameter 90 mm ±0.1 mm
Mechanical View 11	Chart title	Performance Curve
	Torque axis label	Torque T in N.m

VIEW	FIELD	VALUE
Speed axis label	Rotational speed n in rpm	
Torque axis scale range	Torque scale from 0 to 8 N.m	
Speed axis scale range	Speed scale from 0 to 5000 rpm	
Intermittent operation curve label	Intermittent operation curve	
Continuous operation curve label	Continuous operation curve	
Intermittent peak torque callout	Intermittent torque callout 7.17 N.m	
Continuous initial torque callout	Continuous torque callout 2.63 N.m	
Continuous mid-speed torque callout	Continuous torque callout 2.39 N.m	

Overall Dimensions and Mounting Interface

PARAMETER	PUBLISHED VALUE	UNIT
Flange Size	80	mm

- Confirm the mounting face, locating feature, shaft geometry, fastener engagement and removal clearance against the applicable exact-SKU drawing.
- Mount the motor on a flat, rigid interface and avoid using fasteners to pull a misaligned assembly into position.

Shaft, Coupling and Load Path

PARAMETER	PUBLISHED VALUE	UNIT
Rotor Inertia	1.099	kgcm ²

- Align the driven shaft and coupling before tightening; validate radial, axial and moment loads against applicable bearing-load data.
- Do not hammer, uncontrolled press-fit or transmit installation force through the motor bearings.

Electrical, Feedback and Brake Integration

PARAMETER	PUBLISHED VALUE	UNIT
Position Feedback Device	Single-turn communication magnetic encoder	

- Use only the current winding, feedback, brake and connector definitions for this exact SKU.
- Verify drive compatibility, polarity, current limits, feedback direction and brake sequencing before enabling torque.

Thermal, Duty and Environmental Conditions

PARAMETER	PUBLISHED VALUE	UNIT
Rated Torque	2.39	Nm
Operating Temperature	20 40	°C

- Validate winding and housing temperature under the installed duty cycle, ambient condition, mounting heat path and enclosure airflow.
- Published peak values are transient boundaries and must not be treated as continuous operating ratings.

Cable Routing, Grounding and EMC

PARAMETER	PUBLISHED VALUE	UNIT
Position Feedback Device	Single-turn communication magnetic encoder	

- Provide strain relief and bend radius through the full machine motion envelope.
- Separate motor power, brake and feedback wiring and terminate shields according to the specified system grounding architecture.

Commissioning and Motion Validation

PARAMETER	PUBLISHED VALUE	UNIT
Rated Speed	3000	rpm
Rated Torque	2.39	Nm

- Commission at low energy with the transmission unloaded or safely restrained, then confirm direction, feedback polarity, brake final integration, current limit and fault response.
- Validate the complete axis through intended acceleration, speed, load, stop and fault cycles during integration planning.

Integration Checklist

- | | |
|----|--|
| 01 | Confirm the exact SKU, 2D drawing and applicable wiring data. |
| 02 | Verify mounting, shaft, coupling, alignment, fasteners and removal clearance. |
| 03 | Validate radial and axial loads, inertia, acceleration and credible shock cases. |
| 04 | Confirm drive, winding, feedback, brake and connector compatibility. |
| 05 | Set current, speed, acceleration and thermal limits from the installed duty cycle. |
| 06 | Verify cable routing, shielding, grounding, strain relief and bend radius. |
| 07 | Commission at low energy before validating the full machine cycle. |

[View SKU Product Datasheet](#) [Request controlled 2D drawing](#) [Request controlled STEP review](#) [Request a Quote](#)

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-SM-A01-080S-T2P39NM-750W-002 and is intended for dimensional evaluation and preliminary integration. It is not a applicable manufacturing drawing, wiring definition, application approval, machinery risk assessment, safety validation or integration planning document. Before design freeze, machining, wiring or energization, verify all dimensions, tolerances, mounting and locating features, load boundaries, electrical interfaces, thermal conditions, cabling, grounding, protection, commissioning and applicable regulatory requirements against the applicable EmbodyStack engineering data for this exact SKU. Where this guide and applicable product documentation differ, the applicable product documentation governs. Validate the complete installed system under intended duty cycles, loads, accelerations, environmental conditions and credible fault cases.