

ENGINEERING DOCUMENTATION

Rotary Servo Motor

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-SM-A01-080S-T2P39NM-750W-006	DRAFT-08 / 27 Aug 2026	Engineering Integration Reference

Integration Overview

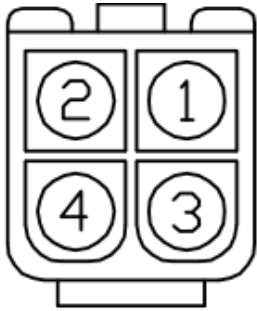
Closed-loop rotary servo motor for specified motion axes. This guide supports mechanical mounting, shaft and coupling integration, feedback and brake planning, cable routing, thermal validation and staged commissioning.

Key Integration Facts

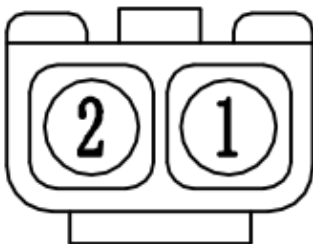
INTEGRATION ITEM	PUBLISHED VALUE
Rated Torque	2.39 Nm
Rated Speed	3000 rpm
Flange Size	80 mm

Product Structure & Views

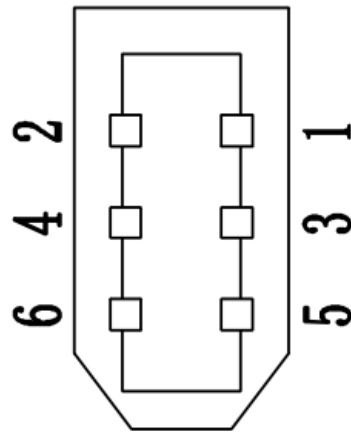
These views present product structure, mounting interfaces and relevant integration geometry for this SKU.



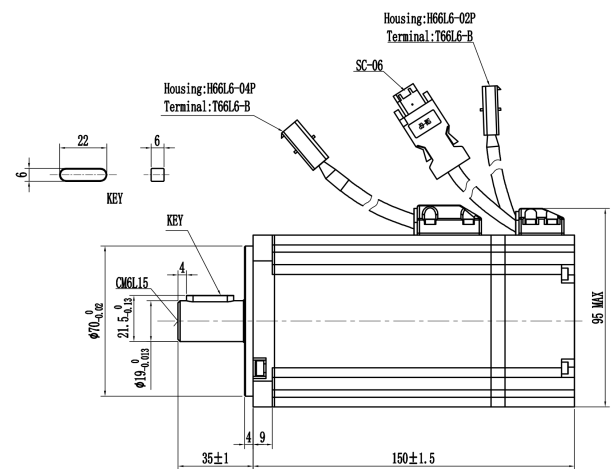
Mechanical View 2



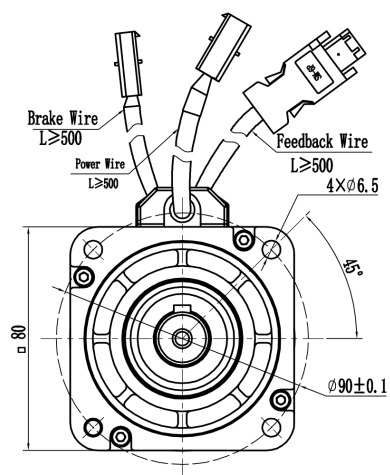
Mechanical View 6



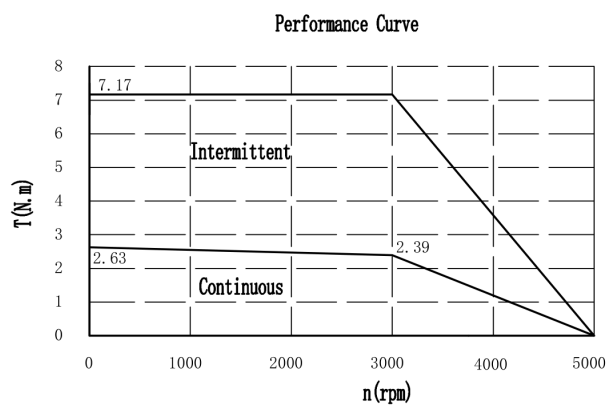
Mechanical View 5



Mechanical View 7



Mechanical View 8



Mechanical View 11

VIEW	FIELD	VALUE
Mechanical View 2	Pin number 2	Pin 2
	Pin number 1	Pin 1
	Pin number 4	Pin 4
	Pin number 3	Pin 3
Mechanical View 5	Feedback wire pin position number 6	Pin 6
	Feedback wire pin position number 4	Pin 4
	Feedback wire pin position number 2	Pin 2
	Feedback wire pin position number 1	Pin 1
	Feedback wire pin position number 3	Pin 3
	Feedback wire pin position number 5	Pin 5
Mechanical View 6	Brake wire connector pin number	Pin 2
	Brake wire connector pin number	Pin 1
Mechanical View 7	Connector specification (upper)	Housing: H66L6-02P, Terminal: T66L6-B, Type: SC-06
	Connector specification (left side)	Housing: H66L6-04P, Terminal: T66L6-B
	Keyway width	22 mm
	Keyway depth or height	6 mm
	Keyway width	6 mm
	Shaft outer diameter and tolerance	Ø0 0/-0.02 mm
	Shaft length and tolerance	21.5 0/-0.13 mm
	Inner diameter or feature diameter and tolerance	Ø9 0/-0.013 mm
	Part identification	CM6L15
	Maximum height	95 mm MAX
	Mounting hole or feature dimension	4 mm
	Mounting hole or feature dimension	9 mm
	Short edge overall length	35±1 mm
	Long edge overall length	150±1.5 mm
	Keyway depth	4 mm
	Mounting spacing	4 mm
Mechanical View 8	Connector Type	SM-6P connector
	Brake Wire Length	L ≥500 mm
	Power Wire Length	L ≥500 mm
	Feedback Wire Length	L ≥500 mm
	Mounting Hole Diameter	4 × Ø5 mm
	Mounting Hole Angular Position	45°
	Square Flange Dimension	80 mm × 80 mm square
	Circular Flange Diameter	Ø0 ± 0.1 mm

VIEW	FIELD	VALUE
Mechanical View 11	Performance Curve Title	Performance Curve
	Torque Axis Label	T(N.m)
	Speed Axis Label	n(rpm)
	Torque Scale Values	0-8 N.m scale
	Speed Scale Values	0-5000 rpm scale
	Intermittent Operation Maximum Torque	7.17 N.m
	Intermittent Operation Mode Label	Intermittent
	Continuous Operation Maximum Torque	2.63 N.m
	Continuous Operation Mode Label	Continuous
	Continuous Operation Torque at Mid-Speed	2.39 N.m

Overall Dimensions and Mounting Interface

PARAMETER	PUBLISHED VALUE	UNIT
Flange Size	80	mm

- Confirm the mounting face, locating feature, shaft geometry, fastener engagement and removal clearance against the applicable exact-SKU drawing.
- Mount the motor on a flat, rigid interface and avoid using fasteners to pull a misaligned assembly into position.

Shaft, Coupling and Load Path

PARAMETER	PUBLISHED VALUE	UNIT
Rotor Inertia	1.099	kgcm ²

- Align the driven shaft and coupling before tightening; validate radial, axial and moment loads against applicable bearing-load data.
- Do not hammer, uncontrolled press-fit or transmit installation force through the motor bearings.

Electrical, Feedback and Brake Integration

PARAMETER	PUBLISHED VALUE	UNIT
Position Feedback Device	Single-turn communication optical encoder	

- Use only the current winding, feedback, brake and connector definitions for this exact SKU.
- Verify drive compatibility, polarity, current limits, feedback direction and brake sequencing before enabling torque.

Thermal, Duty and Environmental Conditions

PARAMETER	PUBLISHED VALUE	UNIT
Rated Torque	2.39	Nm
Operating Temperature	20 40	°C

- Validate winding and housing temperature under the installed duty cycle, ambient condition, mounting heat path and enclosure airflow.
- Published peak values are transient boundaries and must not be treated as continuous operating ratings.

Cable Routing, Grounding and EMC

PARAMETER	PUBLISHED VALUE	UNIT
Position Feedback Device	Single-turn communication optical encoder	

- Provide strain relief and bend radius through the full machine motion envelope.
- Separate motor power, brake and feedback wiring and terminate shields according to the specified system grounding architecture.

Commissioning and Motion Validation

PARAMETER	PUBLISHED VALUE	UNIT
Rated Speed	3000	rpm
Rated Torque	2.39	Nm

- Commission at low energy with the transmission unloaded or safely restrained, then confirm direction, feedback polarity, brake final integration, current limit and fault response.
- Validate the complete axis through intended acceleration, speed, load, stop and fault cycles during integration planning.

Integration Checklist

- | | |
|----|--|
| 01 | Confirm the exact SKU, 2D drawing and applicable wiring data. |
| 02 | Verify mounting, shaft, coupling, alignment, fasteners and removal clearance. |
| 03 | Validate radial and axial loads, inertia, acceleration and credible shock cases. |
| 04 | Confirm drive, winding, feedback, brake and connector compatibility. |
| 05 | Set current, speed, acceleration and thermal limits from the installed duty cycle. |
| 06 | Verify cable routing, shielding, grounding, strain relief and bend radius. |
| 07 | Commission at low energy before validating the full machine cycle. |

[View SKU Product Datasheet](#) [Request controlled 2D drawing](#) [Request controlled STEP review](#) [Request a Quote](#)

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-SM-A01-080S-T2P39NM-750W-006 and is intended for dimensional evaluation and preliminary integration. It is not a applicable manufacturing drawing, wiring definition, application approval, machinery risk assessment, safety validation or integration planning document. Before design freeze, machining, wiring or energization, verify all dimensions, tolerances, mounting and locating features, load boundaries, electrical interfaces, thermal conditions, cabling, grounding, protection, commissioning and applicable regulatory requirements against the applicable EmbodyStack engineering data for this exact SKU. Where this guide and applicable product documentation differ, the applicable product documentation governs. Validate the complete installed system under intended duty cycles, loads, accelerations, environmental conditions and credible fault cases.