

ENGINEERING DOCUMENTATION

Rotary Servo Motor

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-SM-A02-110D-T6NM-1260W-002	DRAFT-08 / 27 Aug 2026	Engineering Integration Reference

Integration Overview

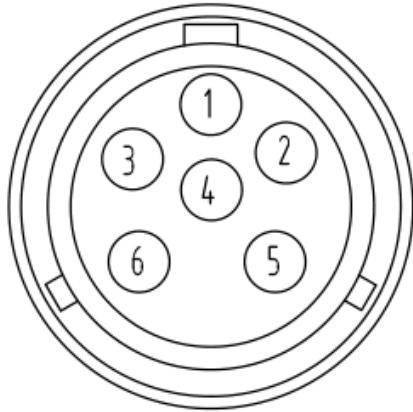
Closed-loop rotary servo motor for specified motion axes. This guide supports mechanical mounting, shaft and coupling integration, feedback and brake planning, cable routing, thermal validation and staged commissioning.

Key Integration Facts

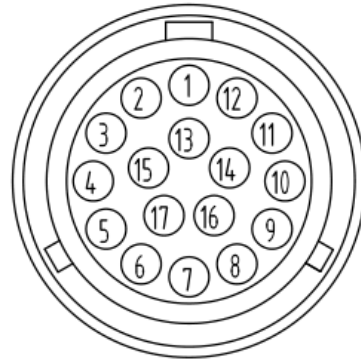
INTEGRATION ITEM	PUBLISHED VALUE
Rated Torque	6 Nm
Rated Speed	2000 rpm
Flange Size	110 mm

Product Structure & Views

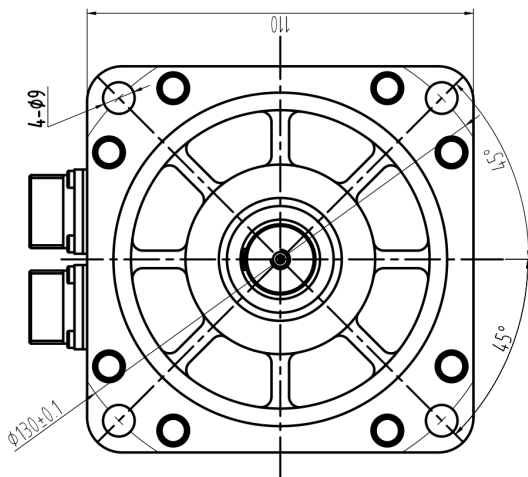
These views present product structure, mounting interfaces and relevant integration geometry for this SKU.



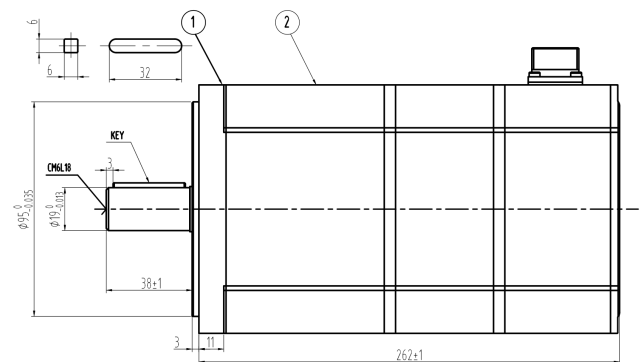
Mechanical View 4



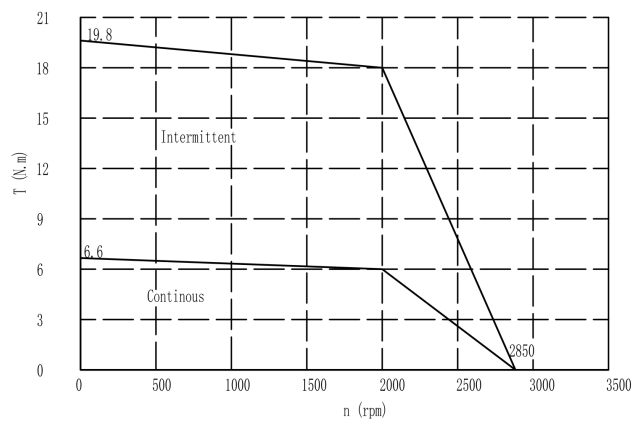
Mechanical View 5



Mechanical View 7



Mechanical View 8



Mechanical View 9

VIEW	FIELD	VALUE
Mechanical View 4	Connector pin number	Pin 3
	Connector pin number	Pin 4
	Connector pin number	Pin 1
	Connector pin number	Pin 2
	Connector pin number	Pin 6
	Connector pin number	Pin 5
Mechanical View 5	Connector pin label 1-17	Pin 1-17
Mechanical View 7	Mounting flange outside width	110 mm
	Mounting hole quantity and diameter	4 holes, diameter 9 mm
	Mounting hole angular spacing	45 degrees
	Mounting flange bolt hole circle diameter	$\varnothing 30 \pm 0.1$
Mechanical View 8	Key feature small width	6 mm
	Item balloon 1	Item 1
	Item balloon 2	Item 2
	Key feature width	6 mm
	Key length	32 mm
	Key feature label	Key feature
	Key height	3 mm
	Connector or cable callout	CM6L18
	Flange pilot diameter tolerance	Diameter 95 mm, +0/-0.035 mm
	Shaft diameter tolerance	Diameter 19 mm, +0/-0.013 mm
	Shaft extension length	38 $\pm$ 1 mm
	Shoulder or flange step thickness	3 mm
	Flange axial thickness	11 mm
	Overall motor body length	262 $\pm$ 1 mm
Mechanical View 9	Y-axis torque label	Torque T in N.m
	X-axis speed label	Rotational speed n in rpm
	Torque axis tick range	Torque axis ticks from 0 to 21 N.m in 3 N.m increments
	Speed axis tick range	Speed axis ticks from 0 to 3500 rpm in 500 rpm increments
	Intermittent curve initial torque	Intermittent curve starts at 19.8 N.m
	Continuous curve initial torque	Continuous curve starts at 6.6 N.m
	Curve endpoint speed	Curve endpoint speed 2850 rpm

Overall Dimensions and Mounting Interface

PARAMETER	PUBLISHED VALUE	UNIT
Flange Size	110	mm

- Confirm the mounting face, locating feature, shaft geometry, fastener engagement and removal clearance against the applicable exact-SKU drawing.
- Mount the motor on a flat, rigid interface and avoid using fasteners to pull a misaligned assembly into position.

Shaft, Coupling and Load Path

PARAMETER	PUBLISHED VALUE	UNIT
Rotor Inertia	8.55	kgcm ²

- Align the driven shaft and coupling before tightening; validate radial, axial and moment loads against applicable bearing-load data.
- Do not hammer, uncontrolled press-fit or transmit installation force through the motor bearings.

Electrical, Feedback and Brake Integration

PARAMETER	PUBLISHED VALUE	UNIT
Position Feedback Device	2500 PPR incremental encoder	

- Use only the current winding, feedback, brake and connector definitions for this exact SKU.
- Verify drive compatibility, polarity, current limits, feedback direction and brake sequencing before enabling torque.

Thermal, Duty and Environmental Conditions

PARAMETER	PUBLISHED VALUE	UNIT
Rated Torque	6	Nm
Operating Temperature	20 40	°C

- Validate winding and housing temperature under the installed duty cycle, ambient condition, mounting heat path and enclosure airflow.
- Published peak values are transient boundaries and must not be treated as continuous operating ratings.

Cable Routing, Grounding and EMC

PARAMETER	PUBLISHED VALUE	UNIT
Position Feedback Device	2500 PPR incremental encoder	

- Provide strain relief and bend radius through the full machine motion envelope.
- Separate motor power, brake and feedback wiring and terminate shields according to the specified system grounding architecture.

Commissioning and Motion Validation

PARAMETER	PUBLISHED VALUE	UNIT
Rated Speed	2000	rpm
Rated Torque	6	Nm

- Commission at low energy with the transmission unloaded or safely restrained, then confirm direction, feedback polarity, brake final integration, current limit and fault response.
- Validate the complete axis through intended acceleration, speed, load, stop and fault cycles during integration planning.

Integration Checklist

- | | |
|----|--|
| 01 | Confirm the exact SKU, 2D drawing and applicable wiring data. |
| 02 | Verify mounting, shaft, coupling, alignment, fasteners and removal clearance. |
| 03 | Validate radial and axial loads, inertia, acceleration and credible shock cases. |
| 04 | Confirm drive, winding, feedback, brake and connector compatibility. |
| 05 | Set current, speed, acceleration and thermal limits from the installed duty cycle. |
| 06 | Verify cable routing, shielding, grounding, strain relief and bend radius. |
| 07 | Commission at low energy before validating the full machine cycle. |

[View SKU Product Datasheet](#) [Request controlled 2D drawing](#) [Request controlled STEP review](#) [Request a Quote](#)

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-SM-A02-110D-T6NM-1260W-002 and is intended for dimensional evaluation and preliminary integration. It is not a applicable manufacturing drawing, wiring definition, application approval, machinery risk assessment, safety validation or integration planning document. Before design freeze, machining, wiring or energization, verify all dimensions, tolerances, mounting and locating features, load boundaries, electrical interfaces, thermal conditions, cabling, grounding, protection, commissioning and applicable regulatory requirements against the applicable EmbodyStack engineering data for this exact SKU. Where this guide and applicable product documentation differ, the applicable product documentation governs. Validate the complete installed system under intended duty cycles, loads, accelerations, environmental conditions and credible fault cases.