

ENGINEERING DOCUMENTATION

Rotary Servo Motor

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-SM-L01-080S-V48-T2P39NM-750W-001	DRAFT-08 / 27 Aug 2026	Engineering Integration Reference

Integration Overview

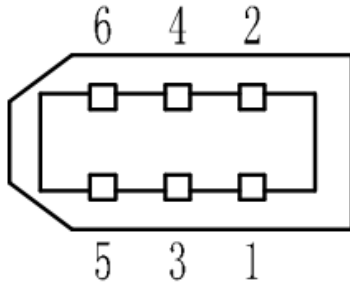
Closed-loop rotary servo motor for specified motion axes. This guide supports mechanical mounting, shaft and coupling integration, feedback and brake planning, cable routing, thermal validation and staged commissioning.

Key Integration Facts

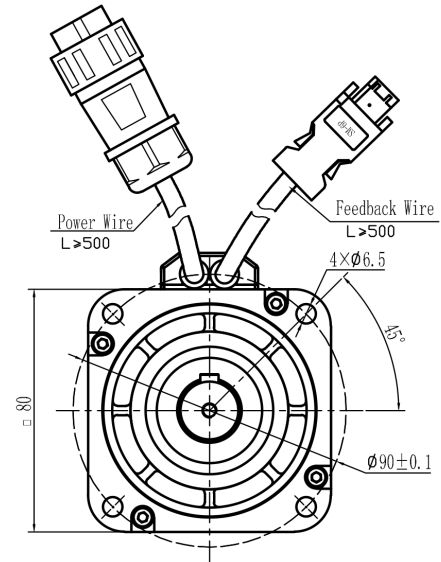
INTEGRATION ITEM	PUBLISHED VALUE
Rated Torque	2.39 N·m
Rated Speed	3000 rpm
Rated Voltage	48 VDC
Flange Size	80 mm

Product Structure & Views

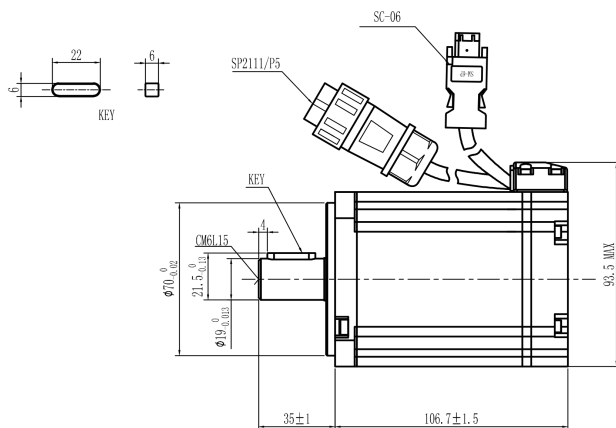
These views present product structure, mounting interfaces and relevant integration geometry for this SKU.



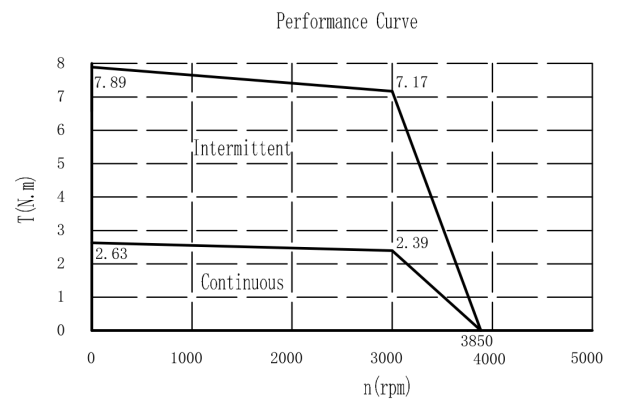
Mechanical View 3



Mechanical View 4



Mechanical View 5



Mechanical View 7

VIEW	FIELD	VALUE
Mechanical View 3	Connector upper row left pin number	Pin 6
	Connector upper row middle pin number	Pin 4
	Connector upper row right pin number	Pin 2
	Connector lower row left pin number	Pin 5
	Connector lower row middle pin number	Pin 3
	Connector lower row right pin number	Pin 1
Mechanical View 4	Feedback wire connector marking	Connector marking d9-MS
	Feedback wire label	Feedback wire
	Power wire label	Power wire
	Feedback wire minimum length	L ≥500
	Power wire minimum length	L ≥500
	Mounting hole quantity and diameter	4 × $\varnothing 5$ through mounting holes
	Mounting hole angular position	45° angular orientation
	Square flange envelope size	Square 80 flange envelope
	Mounting hole pitch circle diameter	$\varnothing 90 \pm 0.1$ pitch circle diameter
Mechanical View 5	Key length	22 mm key length
	Key feature label	Key feature
	Shaft end thread or tapped hole specification	CM6L15
	Mounting pilot diameter	Diameter 70 mm, tolerance +0/-0.02 mm
	Shaft shoulder or fit length	21.5 mm, tolerance +0/-0.13 mm
	Output shaft diameter	Diameter 19 mm, tolerance +0/-0.013 mm
	Maximum envelope height	93.5 mm maximum
	Motor body length	106.7 mm ±1.5 mm
	Shaft extension length	35 mm ±1 mm
	Keyway height	6 mm
	Keyway depth on main shaft	4 mm
Mechanical View 7	Chart title	Performance curve
	Torque axis label	Torque T in N.m
	Speed axis label	Rotational speed n in rpm
	Intermittent operating curve	Intermittent operating region/curve
	Continuous operating curve	Continuous operating region/curve
	Intermittent curve left torque callout	7.89 N.m
	Intermittent curve torque callout near 3000 rpm	7.17 N.m
	Continuous curve left torque callout	2.63 N.m
	Continuous curve torque callout near 3000 rpm	2.39 N.m
	Curve endpoint speed callout	3850 rpm

VIEW	FIELD	VALUE
Torque axis tick labels	Torque scale from 0 to 8 N.m	
Speed axis tick labels	Speed scale from 0 to 5000 rpm	

Overall Dimensions and Mounting Interface

PARAMETER	PUBLISHED VALUE	UNIT
Flange Size	80	mm

- Confirm the mounting face, locating feature, shaft geometry, fastener engagement and removal clearance against the applicable exact-SKU drawing.
- Mount the motor on a flat, rigid interface and avoid using fasteners to pull a misaligned assembly into position.

Shaft, Coupling and Load Path

PARAMETER	PUBLISHED VALUE	UNIT
Rotor Inertia	1.099 / 1.027	Kg-cm2

- Align the driven shaft and coupling before tightening; validate radial, axial and moment loads against applicable bearing-load data.
- Do not hammer, uncontrolled press-fit or transmit installation force through the motor bearings.

Electrical, Feedback and Brake Integration

PARAMETER	PUBLISHED VALUE	UNIT
Rated Voltage	48	VDC

- Use only the current winding, feedback, brake and connector definitions for this exact SKU.
- Verify drive compatibility, polarity, current limits, feedback direction and brake sequencing before enabling torque.

Thermal, Duty and Environmental Conditions

PARAMETER	PUBLISHED VALUE	UNIT
Rated Torque	2.39	N·m
Operating Temperature	-20 to 40	°C

- Validate winding and housing temperature under the installed duty cycle, ambient condition, mounting heat path and enclosure airflow.
- Published peak values are transient boundaries and must not be treated as continuous operating ratings.

Cable Routing, Grounding and EMC

- Provide strain relief and bend radius through the full machine motion envelope.
- Separate motor power, brake and feedback wiring and terminate shields according to the specified system grounding architecture.

Commissioning and Motion Validation

PARAMETER	PUBLISHED VALUE	UNIT
Rated Speed	3000	rpm
Rated Torque	2.39	N·m

- Commission at low energy with the transmission unloaded or safely restrained, then confirm direction, feedback polarity, brake final integration, current limit and fault response.
- Validate the complete axis through intended acceleration, speed, load, stop and fault cycles during integration planning.

Integration Checklist

- | | |
|----|--|
| 01 | Confirm the exact SKU, 2D drawing and applicable wiring data. |
| 02 | Verify mounting, shaft, coupling, alignment, fasteners and removal clearance. |
| 03 | Validate radial and axial loads, inertia, acceleration and credible shock cases. |
| 04 | Confirm drive, winding, feedback, brake and connector compatibility. |
| 05 | Set current, speed, acceleration and thermal limits from the installed duty cycle. |
| 06 | Verify cable routing, shielding, grounding, strain relief and bend radius. |
| 07 | Commission at low energy before validating the full machine cycle. |

[View SKU Product Datasheet](#) [Request controlled 2D drawing](#) [Request controlled STEP review](#) [Request a Quote](#)

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-SM-L01-080S-V48-T2P39NM-750W-001 and is intended for dimensional evaluation and preliminary integration. It is not a applicable manufacturing drawing, wiring definition, application approval, machinery risk assessment, safety validation or integration planning document. Before design freeze, machining, wiring or energization, verify all dimensions, tolerances, mounting and locating features, load boundaries, electrical interfaces, thermal conditions, cabling, grounding, protection, commissioning and applicable regulatory requirements against the applicable EmbodyStack engineering data for this exact SKU. Where this guide and applicable product documentation differ, the applicable product documentation governs. Validate the complete installed system under intended duty cycles, loads, accelerations, environmental conditions and credible fault cases.