ENGINEERING DOCUMENTATION

Rotary Servo Motor

Dimensional & Integration Guide

DOCUMENT	REVISION / ISSUE	STATUS
DIG-ES-SM-L02-080D-V48-T2P39NM-750W-003	DRAFT-08 / 27 Aug 2026	Engineering Integration Reference

Integration Overview

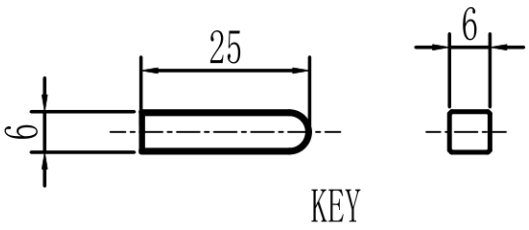
Closed-loop rotary servo motor for specified motion axes. This guide supports mechanical mounting, shaft and coupling integration, feedback and brake planning, cable routing, thermal validation and staged commissioning.

Key Integration Facts

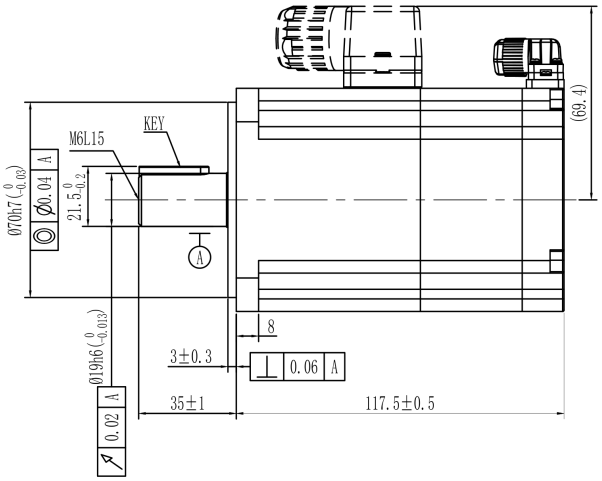
INTEGRATION ITEM	PUBLISHED VALUE
Rated Torque	2.39 N·m
Rated Speed	3000 rpm
Rated Voltage	48 VDC
Flange Size	80 mm

Product Structure & Views

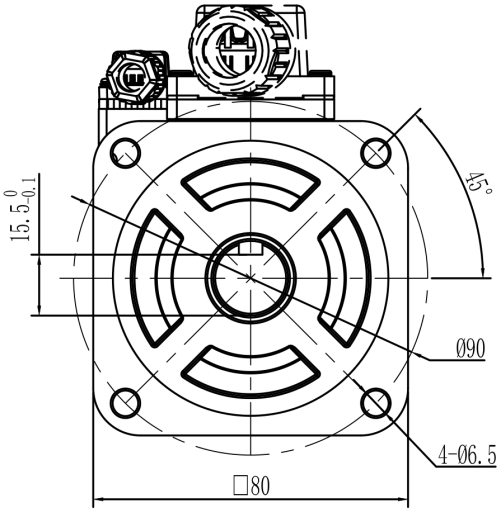
These views present product structure, mounting interfaces and relevant integration geometry for this SKU.



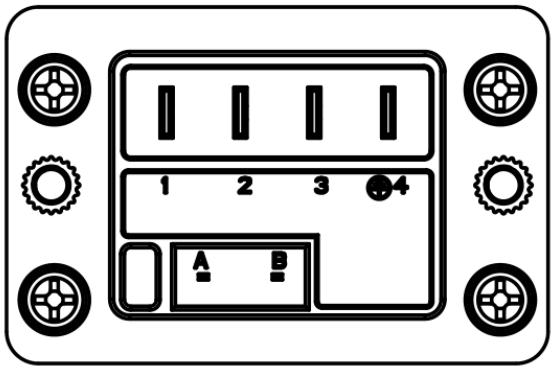
Mechanical View 1



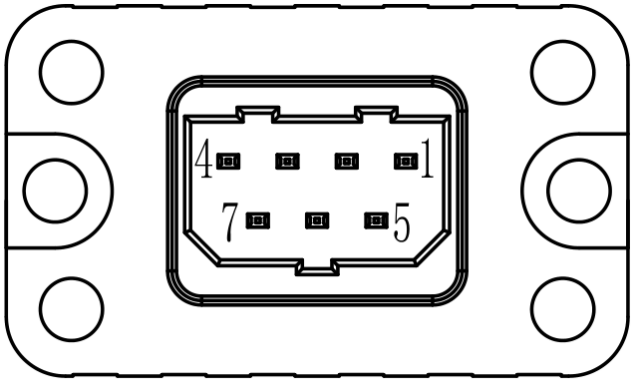
Mechanical View 2



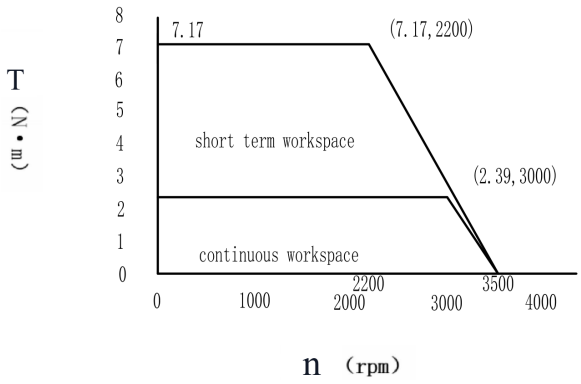
Mechanical View 3



Mechanical View 5



Mechanical View 7



Mechanical View 10

VIEW	FIELD	VALUE
Mechanical View 1	Key length	25 mm
	Key width	6 mm
	Key width	6
	Keyway designation	KEY
Mechanical View 2	Main shaft diameter with tolerance	Ø70h7 (-0.03)
	Main shaft position tolerance	Position tolerance 0.04 relative to datum A
	Shaft shoulder diameter with tolerance	Ø21.5 0/-0.2
	Keyway identification	Keyway present
	Mounting threaded hole	M6 thread, depth 15mm
	Mounting hole diameter with tolerance	Ø19h6 (-0.013)
	Mounting hole depth	3±0.3
	Mounting surface perpendicularity	Perpendicularity tolerance 0.06 relative to datum A
	Feature dimension	8
	Axial mounting dimension 1	35±1
	Overall axial length	117.5±0.5
	End face perpendicularity	Perpendicularity tolerance 0.02 relative to datum A
	Datum A	Datum A (main shaft axis)
	Reference dimension	(69.4)
Mechanical View 3	Mounting face width with tolerance	15.5 -0.1
	Mounting flange bolt circle diameter	Ø90
	Mounting hole quantity and diameter	4-Ø6.5
	Mounting flange envelope dimension	□80
	Mounting hole angular position	45 degrees
Mechanical View 5	Connector terminal position 2	Terminal position 2
	Connector terminal position 3	Terminal position 3
	Connector label B	Label B
	Connector Pin 1	Pin 1
	Connector Pin 4	Pin 4
	Connector terminal label A	Terminal label A
Mechanical View 7	Connector pin number	Pin label: 4
	Connector pin number	Pin label: 1
	Connector pin number	Pin label: 7
	Connector pin number	Pin label: 5
Mechanical View 10	Y-axis scale mark: Torque 8 N·m	8 N·m
	Y-axis scale mark: Torque 7 N·m	7 N·m
	Rated torque	7.17 N·m

VIEW	FIELD	VALUE
Rated operating point (Torque, Speed)	7.17 N·m at 2200 rpm	
Y-axis scale mark: Torque 6 N·m	6 N·m	
Y-axis scale mark: Torque 4 N·m	4 N·m	
Y-axis scale mark: Torque 3 N·m	3 N·m	
Y-axis scale mark: Torque 2 N·m	2 N·m	
Y-axis scale mark: Torque 1 N·m	1 N·m	
Y-axis origin	0 N·m	
Y-axis label: Torque	Torque in Newton-meters	
Short-term operating zone label	Short-term operating zone	
Transition point between short-term and continuous zones (Torque, Speed)	2.39 N·m at 3000 rpm	
Continuous operating zone label	Continuous operating zone	
X-axis origin	0 rpm	
X-axis scale mark: Speed 1000 rpm	1000 rpm	
X-axis scale mark: Speed 2000 rpm	2000 rpm	
Rated speed	2200 rpm	
X-axis scale mark: Speed 3000 rpm	3000 rpm	
X-axis scale mark: Speed 3500 rpm	3500 rpm	
Maximum speed	4000 rpm	
X-axis label: Speed	Speed in revolutions per minute	
Y-axis scale mark: Torque 5 N·m	5 N·m	

Overall Dimensions and Mounting Interface

PARAMETER	PUBLISHED VALUE	UNIT
Flange Size	80	mm

- Confirm the mounting face, locating feature, shaft geometry, fastener engagement and removal clearance against the applicable exact-SKU drawing.
- Mount the motor on a flat, rigid interface and avoid using fasteners to pull a misaligned assembly into position.

Shaft, Coupling and Load Path

PARAMETER	PUBLISHED VALUE	UNIT
Rotor Inertia	1.45 / 1.61	Kg·cm2

- Align the driven shaft and coupling before tightening; validate radial, axial and moment loads against applicable bearing-load data.
- Do not hammer, uncontrolled press-fit or transmit installation force through the motor bearings.

Electrical, Feedback and Brake Integration

PARAMETER	PUBLISHED VALUE	UNIT
Rated Voltage	48	VDC

- Use only the current winding, feedback, brake and connector definitions for this exact SKU.
- Verify drive compatibility, polarity, current limits, feedback direction and brake sequencing before enabling torque.

Thermal, Duty and Environmental Conditions

PARAMETER	PUBLISHED VALUE	UNIT
Rated Torque	2.39	N·m
Operating Temperature	-5 to 40	°C

- Validate winding and housing temperature under the installed duty cycle, ambient condition, mounting heat path and enclosure airflow.
- Published peak values are transient boundaries and must not be treated as continuous operating ratings.

Cable Routing, Grounding and EMC

- Provide strain relief and bend radius through the full machine motion envelope.
- Separate motor power, brake and feedback wiring and terminate shields according to the specified system grounding architecture.

Commissioning and Motion Validation

PARAMETER	PUBLISHED VALUE	UNIT
Rated Speed	3000	rpm
Rated Torque	2.39	N·m

- Commission at low energy with the transmission unloaded or safely restrained, then confirm direction, feedback polarity, brake final integration, current limit and fault response.
- Validate the complete axis through intended acceleration, speed, load, stop and fault cycles during integration planning.

Integration Checklist

01	Confirm the exact SKU, 2D drawing and applicable wiring data.
02	Verify mounting, shaft, coupling, alignment, fasteners and removal clearance.
03	Validate radial and axial loads, inertia, acceleration and credible shock cases.
04	Confirm drive, winding, feedback, brake and connector compatibility.
05	Set current, speed, acceleration and thermal limits from the installed duty cycle.
06	Verify cable routing, shielding, grounding, strain relief and bend radius.
07	Commission at low energy before validating the full machine cycle.

View SKU Product Datasheet Request controlled 2D drawing Request controlled STEP review Request a Quote

Engineering Use and Verification Notice

01. This Dimensional & Integration Guide applies only to EmbodyStack SKU ES-SM-L02-080D-V48-T2P39NM-750W-003 and is intended for dimensional evaluation and preliminary integration. It is not a applicable manufacturing drawing, wiring definition, application approval, machinery risk assessment, safety validation or integration planning document. Before design freeze, machining, wiring or energization, verify all dimensions, tolerances, mounting and locating features, load boundaries, electrical interfaces, thermal conditions, cabling, grounding, protection, commissioning and applicable regulatory requirements against the applicable EmbodyStack engineering data for this exact SKU. Where this guide and applicable product documentation differ, the applicable product documentation governs. Validate the complete installed system under intended duty cycles, loads, accelerations, environmental conditions and credible fault cases.